HAZARDS RISK ASSESSMENT OF CERTAIN TOXIGENIC FUNGI ON INFECTED CORN GRAINS: WITH SPECAIL REFFRENCES TO CHEMICAL COMPOSITION AND RHEOLOGICAL PROPERTIES.

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ABSTRACT

Fifty corn kernel samples freshly harvested and dried, collected from local markets were tested for the presence of mycotoxins, fungal infection and occurrence of fungal species. Aflatoxin (Afl) and fumonisin (FB1) producing isolates were identified. The results indicated that the corn samples were free of mycotoxins, while the percentage of infection of kernels was 74%. Aspergillus flavus (46.5%) was the dominant species followed by A. sedowi, and Fusarium moniliforme. The lowest frequency was recorded for A. niger .Aflatoxin B1 (afl B1) was detected in 22% of corn samples at a mean level of 30µg /Kg. Fifteen samples (30%) were contaminated with Fumonsin B1 (FB1) at a mean level of 180µg /Kg. Both Afl B1 and FB1 were Cooccurrence in 6 (12%) samples, while 48% of corn grain sample were free of both toxins. 25% of A.flavus isolates and 20% of F. moniliforme were able to produce mycotoxin at levels ranged from 10-100 µg/Kg Afl and 6.8-280 µg/kg FB1 respectively. The growth of *A.flavus* and *F. moniliforme* was affect on chemical composition and viscosity of infected corn grains. The changes were depended on the fungal species Total sugars showed significant increases reached to 25.6%, as well as reducing 21.3% and nonreducing sugars 30%. Moreover, an increase in protein contents (7..34% and 17.22%) and fibers (9.7% and 13.03%) were recorded for infected cort with A. flavus and F. moniliforme respectively. On the other hand, slight decreases in starch (1.54%) and ash contents were recorded. The dough made from infected corn showed higher viscosity, while the temperature at the maximum viscosity and gelation temperature (70.5 °C) were decreased compared with the control (73.5 °C). The results concluded that the storage conditions were the main factor to prevent the fungal growth that caused not only changes in chemical composition but also produce large amount of mycotoxins due to contamination corn during storage period.

Keywords: corn, chemical composition, fungi, fumonisin, aflatoxin, rheological properties

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INTRODUCTION

Molds are microorganisms that thrive on common livestock foodstuff. Not only do molds themselves reduce the quality of grains (Lacey *et.al.* 1991), but also the production of mycotoxins impairs growth and reproductive efficiency. The deterioration in the chemical and biochemical grain components of molded corn, wheat and barley are affecting the nutritive values (Aired and Esuruoso ,1987 and Madhyastha *et. al.*, 1993). Farag *et .al* .,(1985) and Jintian *et.al.*, (1997) stated that some physicochemical changes may occur in starch of molded wheat and corn grains. These changes appeared during baking or frying of starchy products.

Mycological studies of corn have demonstrated the presence of several toxigenic moulds, the major mycotoxin producing genera are *Aspergillus* and *Fusarium*, which are most frequent isolated from corn samples and other cereals (Hirooka *et. al.*, 1996; Castella *et.al.*, 1999a; and Medina and Martenez, 2000). These molds are widespread in nature and produce toxin where conditions are favorable, variety of food and animal feed are often contaminated with aflatoxins and fumonisin . Peanuts, corn , cottonseed, almonds and pecans are frequently contaminated with aflatoxins and fumonisins during growth, harvest, storage and transportation(Girolamo *et. al.*, 2000). Regarding to storage risk , the high frequency occurrence of *Aspergillus* spp. and high level of aflatoxins were detected in stored corn grains with high initial moisture content (16-17%) in a bags a well-ventilated ware-house (Ono *et. al.*, 2002).

Mycotoxins are toxic secondary metabolites, have a wide array of chemical structures, and are produced by common field and storage fungi. Most of the isolates of Aspergillus flavus and A. parasiticus and Fusarium moniliforme produced aflatoxins and fumonisins on corn samples at levels, which varied greatly between, samples (Ali et. al., 1998 and Medina and Martenez, 2000). Because of the hepatotoxic, mutagenic, carcinogenic and teratogenic nature of these toxins, consumption of aflatoxin contaminated food poses a serious health hazard (clavero et. al., 1992 and Brown et. al., 1995). Fumenisins are mycotoxins mainly produced by Fusarium moniliforme and Fusarium proliferatum, which have been associated with several animal and human diseases (Rilev et .al., 1996). A possible correlation between the consumption of fumonisin contaminated corn and high incidence of esophageal cancer in southern Africa has been suggested (sydenham et .al., 1990). The occurrence of fumonisins in corn and corn based food products have shown high fumonisin contents (?1,000 mg/g) in corn kernels and minimally processed corn, such as, corn grits and corn flour samples has been reported by Castelo et .al., (1998)

In Egypt, corn is an important crop for human and animal consumption as well as the industrial processing of starch, glucose, and syrup. Moreover, corn flour also used for stable bread for human consumption. The aims of the present study were to assessment the hazards of some mycotoxigenic fungi (*Aspergillus flavus* and *Fusarium monilifrome*), the occurrence of molds on corn and investigate the ability of isolated fungi to produce aflatoxin B_1 and fumonisin B_1 . Furthermore, to investigate the biological effect of individually myco toxigenic producing isolates that associated with corn grains especially when stored under improper conditions. This aim can be investigate by determine the aflatoxin and fumonisin levels in stored corn and evaluate the changes in chemical composition and rhiological properties.

MATERIAL AND METHODS

Corn samples

Fifty samples of freshly harvested and dried corn grains were purchased from local markets of Cairo Egypt.

Chemicals:

Aflatoxin B_1 and fumonisin B_1 standards were obtained from Sigma Chemical Co. Ltd (St. Louis, MO, USA). Reagents used were of HPLC grade (Merck Chemicals, Darmstadt, Germany). All other chemicals and reagents were of the highest purity that was commercially available.

Mycological examination:

Isolation of Fungi

Fungi associated with 100 grains, were isolated after surface sterilization with a disinfectant agent. Immersing the corn grains for 3 min. in 3.5 % solution of sodium hypochlorite made disinfecting. After washing 3 times in sterile distilled water, the seeds were dried between sterile filter paper. Isolation of fungi was made by serial dilution according to the method described by Mislivec, (1977) and Ichinone *et al.*,(1983) and by direct plating of five kernels, on potato dextrose agar medium (PDA)in a set of 10 plates. Fungal colonies were picked and finally purified on PDA slants after incubated at $25^{\circ}C \pm 2^{\circ}C$ for 7 days for other investigations. Single spore or hyphal tip techniques were used for purification of different isolates. Identification of isolates were carried out according to Raper and Fernel (1965) and Nelson *et .al.*, (1983). Percentages of infection of corn kernels, occurrence of fungal species were calculated.

Preparation of spore suspension:

Twenty isolates of Aspergillus flavus and fifteen of Fusarium moniliforme and an identified producing isolate of each Afl B₁ and FB₁ (provided by the Plant Pathology Department, National Research Center) were activated on slants of potato dextrose agar medium for 10 days at 25 $^{\circ}$ C. The spores were harvested with sterile 0.05% tween 80 to give a final spore concentration of approximately 5 X 10⁵ spores / ml.

Preparation of artificially infected Corn samples:

Fifty grams of corn were adjusted to 20% (for *A. flavus*) and 30% (for *F. moniliforme*) moisture contents. After autoclaving, the samples were inoculated with one ml of spore suspension. Both cultures and the uninoculated samples (served as control) were incubated at $28^{\circ}C \pm 2^{\circ}C$ and $25^{\circ}C \pm 2^{\circ}C$ for *A. flavus* and *F. moniliforme* respectively, for 21 days. The cultures were autoclaved, dried at $50^{\circ}C$ for 12h, ground using sample mill grinder and then stored in sealed polyethylene bags at - $20^{\circ}C$ until analysis Chemical analysis:

The moisture content, total sugar, reducing sugar, non reducing sugar, protein, lipid, crude fiber and ash were determined according to the method described in AOAC (1995).

Soher E. Aiy and A. S. Nadir

Rheological properties:

Viscoamylograph tests were carried out on corn flour dough samples in a set of three replicates to determine their rheological properties according to the method of AACC(1983)

Mycotoxins assay

Fumonisin Analysis

Corn grain samples were ground in coffee mill and 25 g of the ground material were extracted magnetic stirring for 30 min with 50 ml of methanol : water (3+1), followed by centrifugation at 500 x g at 4 $^{\circ}$ C for 10 min, the supernatant was filtered through a Watman No:4 filter paper, and a 10 ml portion was applied to a Bond-Elute Sax cartridge which had been conditioned with methanol : water (3:1). Subsequently, the cartridge was washed successively with 8 ml of methanol: water (3:1) and methanol (3ml), finally the toxins were eluted with 14 ml of 0.5% acetic acid in methanol. The elute was evaporated to dryness under vacuum, redisolved in 2ml of methanol and re-evaporated to dryness under a nitrogen stream

Derivatization and HPLC analysis

The purified samples was disolved in 200 ml methanol, 50µlof sample solution derivatizatied with 200µl of α Phthaldialdehyde (OPA) solution as reported by Sydenham et al., (1996) and mixed for 30 (s) with vortex mixer. Exactly 3 min after addition of OPA, 20-µl derivatizatied solution was injected into the HPLC system. The reversed phase column was a spherisorb ODS-2 10µm (25x 0.4cm0 preceded by a C18 guard column (Waters Chromatography Division, Millipore corporation, Mildford MA). The mobile phase was mixture of methanol: sodium dihydrogenphosphate (77:23) adjusted to pH 3.35. Flow rate was 1ml/min. The flucresence detector was set at 335 nm excitation and 440 nm emission. Final concentration in corn grain was calculated on dry weight.

Aflatoxin determination:

The ground samples (50 gm) of both corn grains or fermented corn samples were extracted using BF method as described in AOAC (1995). Identification of aflatoxin was carried out according to the method outlined by Kpodo *et al* (1995) The concentrations of Afl B₁ were determined using Waters HPLC, (Ex. 365, Em. 450 nm). Millennium software program was applied for calculations, Nova Pak C18 column (3.4 X 150 nm, 4u), Mobile phase A: Acetonitrile: H₂O, 15: 85 (V/V) Mobile phase B : (Methanol 100%).

Statistical analysis:

All recent data were subjected to statistical analyses using the General Linear Models Procedure of the Statistical Analyses System (SAS Institute, Inc., 1982). The significance of the differences among treatment groups with variable means was determined by Waller - Duncan K-ritio T test , Waller and Duncan (1969). All statements of significance were based on a probability level of $P \leq 0.05$.

RESULTS AND DISCUSSION

Mycological studies

Fungal flora associated with Corn grain Fungal flora associated with freshly harvested and dried corn grains, frequency, percentage of fungal infection and aflatoxin and fumonisin contaminants were determined. Data in Table (1) showed that the percentage of kernels contamination with fungi was 74%. A total of 130 fungal isolates belong to Aspergillus and Fusarium genera were recovered from all corn samples. The most dominant fungi was A. flavus (Fig 1) followed by A. sedowi and F. moniliforme which were isolated as the same percentage of occurrence. The lowest frequency was recorded for A. niger. These results are in good harmony with those reported by Castella et .al. (1999), they recorded Aspergillus spp, Pencillium spp and Fusarium spp in higher frequencies on corn and corn based feed and cereal. Among Fusarium spp., the isolates of F. moniliforme (47.4 %) was the predominant species while F. proliforatum (5.3%) were isolated at lower frequency. Also, Battacharya and Raha (2002) stated that different species of Aspergillus (A. flavus, A. niger, A .terreus and A.ruber) were dominant fungi on stored corn grain followed by Rhizopus, Fusarium, Penicillium and Alternaria. Whereas, Ono et.al., (2002) found that Fusarium spp, Penicillium spp prevailed at the freshly harvested stage while Aspergillus spp. were detected at lower frequencies. The presence of A. flavus and F. moniliforme frequently together on corn kernels after harvest were supported by Lacey et .al., (1991). They reported that Aspergillus and Fusarium genera are known as common field and storage fungi and several investigators (Brown et .al., 1999 and Medina et .al., 2000) added that A. flavus and F. moniliforme were the most prevalent fungi on corn samples collected from different tropical region.

	N=50		Mycotoxin concentration		
Parameters	No of positive samples	%	Mean µg/kg Range µg/Kg		
Aflatoxin	11	22	80	10-150	
Fumonisin	15	30	180	50-310	
Contam.	26	52			
Co-occurrence AflB1 +FB1	6	12	45 + 160	10-80/ 50-280	
Uncontamenated	24	48		1	
Fungal infected	37	74			

Table (1): Aflatoxin and fumcnisin contaminants in corn grain samples

Soher E. Aly and A. S. Nadir

Knowledge about kernel mycoflora during storage can predict the post -harvest deterioration, oscillation in Taxonomic groups, and further mycotoxin hazard. Concentration, mean and incidence in positive samples for mycotoxins are showed in Table (1), all B₁ was detected in 11(22%) of the 50 corn samples at a mean level of 80µg /Kg (maximum 150 µg /Kg). Fifteen samples (30%) were contaminated with F B₁at a mean level of 180µg /Kg (maximum $310\mu g/Kg$). Table (1) also showed that both Afl B₁ and FB₁ were Co-occurrence in 6 (12%) samples. These levels were lower than those reported by Ali et. al., (1998), they detected AfI B1 in 69% of samples and FB1 in all samples at mean level 895µg /Kg .Also Castell et.al., (1999) were detected FB₁ in79% of samples with average level of 3.3 mg/g. All samples of freshly harvested corn samples were positive for fumonisin as reported by Ono et. al., (2002) and the mean concentration was 9.9 mg/g-1 ranged between 0.74 to 22.6 mg/g-1. The variation between results were depending on the region, and quality of the grains. These fungi damage to grains and accumulation of the secondary metabolites (mycotoxins). Because of The improper storage of grains have led to levels of these toxins which exceed the levels of concern (Bennet and Richard ,1996), high frequencies of Aspergillus (storage fungi can infected at the preharvest stage) and high level of aflatoxins were detected in stored corn grains with high initial moisture content (16-17%) while Fusarium spp (field fungi) can remain in stored grains and fumonisin levels did not change during storage (Ono et. al., 2002) .Data in Table (1) also showed that 60% of corn grain sample were fee of both toxins while some of these samples contaminated with producing toxin fungi. The results of the presence of toxigenic fungi while the samples are mycotoxins free mean that may or may not be a correlation between the levels of mycotoxins and percentage of infections as previously reported by Bacon and Nelson (1994 and Sahab, et. al. (1999). Recently Atalla et. al., (2003) reported that grain moisture content and relative humidity are the major affecting factor during cereal storage .

The ability of isolates for producing mycotoxins

The corn samples were inoculated with both isolates of *A. flavus* or *F.moniliforme* and then Incubated to the suitable conditions for each species to determined the ability of isolates for producing AflB₁ or FB₁, respectively. Data in Table (2) showed that 25% and 20% of the isolates have the ability of producing AflB₁ in amount ranged between 10 to100 μ g/kg and FB₁level ranged between 6.8 to 280 μ g/kg. This may be explained that the production of mycotoxins is related to regional temperature and moisture content as well as the improper storage conditions. these results are lower than those reported by Castella *et al* (1999b), they found that all isolates) are able to produce fumonisin B₁ at level reached to 30.94 mg/g. Our results are in accordance with those recorded by Yoshizawa *et.al.*, 1996 and Katta *et.al.*, (1997) recorded that storage conditions for corn and corn based food and feed in different countries consider the determinant factors in the growth of

J. Agric. Sci. Mansoura Univ., 28(8), August, 2003

fungi and toxins production espcially moisture content which consider the critical control point of stored corn .

Species	No. of isolates	No. of tested isolates	No. of positive isolates	Range [µg/kg]	
A. flavus	54	20	5 (25%)	10-100 (mean =(55)	
F. moniliforme	35	15	3 (20%)	6.8-280 (mean = (107.5)	

Table (2): Natural occurrence of *A. flavus* and *F. moniliforme* and its capacity for aflatoxin and FB₁ production

Changes in chemical components

Corn grains are characterized by high carbohydrates content. The main changes in carbohydrates due to fungal infection was observed in total sugar (Table 3). The increases were 25.6 % and 10.24 % as resulting of the growth of A.flavus and F.moniliforme, respectively. The increases reached to 21.3% and 30.1% in reducing and non-reducing sugars with A.rlavus respectively. Similar increases were recorded in reducing and non-reducing sugars was reported by Boyacioglu and Hettiarachchy (1995). In contrast, the starch content showed slightly decreases in the infected corn with both fungi. The increasing amounts of total and reducing sugars are due probably to the breakdown of starch endosperm and to release of sugars caused by the degradation of cell walls from the outer layers of the kernels. The decreases in lipid content (Table 3) ranged between 3.18% and 2.38% for corn infected with A.flavus and F.moniliforme respectively. These decreases may be due to fungal activity or to the deterioration in lipids as a result of the improper storage conditions (temperature and moisture content) as reported by Madhyastha et .al. (1993) and Eacon and Nelson (1994). These results are in accordance with those reported by Aziz et .al. (2002) they added that level of lipids of maize decrease gradually whereas fungal lipase activity increased markedly by increasing the storage period of artificially inoculated corn grains with A.flavus and these changes are related to the production of aflatoxin B1. The increases in crude fiber reached to 13.03%, these increases may be due to the break down of the cellulose and hemicellulose of the cell walls. Data also showed a significantly decreases in ash content because of fungal growth.

1

 Table (3): Changes of chemical composition *(g/100 g dry weight) of infected corn grain induced by A. flavus and F.

 moniliforme (means ± SE)

Treatments	Total Sugar	Reducing Sugar	Non R. sugar g/100 (% change)	Starch g/100 (% change)	Protein g/100 (% change)	Lipids g/100 (% change)	Fiber g/100 (% change)	Ash g/100 (% change)	
Control	3.71 ± 0.02*	1.88 ± 0.08 ^a	1.83 ± 0.13 ⁸	72.72 ± 0.01 [*] (0.0)	6.68 ± 0.09°	6.29 ± 0.13"	3.3 ± 0.01*	1.08 ± 0.06*	
	(0.0)	(0.0)	(0.0)		(0.0)	(0.0)	(0.0)	(0.0)	
Contaminated	4.66 ± 0.12 ^b	2.28 ± 0.10 ^b	2.38 ± 0.07 ⁸	72.16 ± 0.03*	7.17 ± 0.01°	6.09 ± 0.00 ^b	3.62 ± 0.06 ^b	0.89 ± 0.04 ^b	
with A. flavus	(+25.60)	(+21.30)	(+30.10)	(-0.77)	(+7.34)	(-3.18)	(+9.70)	(-17.6)	
Contamin. With	4.09 ± 0.09°	2.04 ± 0.12 ^c	2.05 ± 0.13°	71.60 ± 0.04 ^a	7.83 ± 0.06°	6.14 ± 0.09*	3.73 ± 0.12 ^b	1.04 ± 0.11*	
F moniliforme	(+10.24)	(+8.51)	(+12.80)	(-1.54)	(+17.22)	(-2.38)	(+13.03)	(-3.70)	

In each column, means with the same letter are not significantly different (P \leq 0.05).

Values represent the means of three replications.

Values in practical represent % of changes.

* moisture content =14%

J. Agric. Sci. Mansoura Univ., 28(8), August, 2003

Regarding to protein changes, the infection with either *A.flavus* or *F.monilifome* caused increases in protein contents. These increases (reached to 17.2%) may be related to fungus protein since, the hyphae from fungal growth in liquid culture contain about 42% crude protein as reported by Hamilton and Trenholm (1984) and Farag *et .al.* (1985)...These increases in protein content supported our results for increasing the viscosity of infected corn flour dough. Boyacioglu and Hettiarachchy (1995) and Madhyastha *et .al.* (1993) also reported that the changes in chemical composition of infected samples were indicated the interference between the fungal components and crop constituents and depending on the fungal genus. In the same way a gradual loss of carbohydrate and a small increase in protein contents were recorded by Bhattacharya and Raha,(2000) in both maize (starchy), groundnut (oily) and soybean seeds (proteinaceous) during storage

Rheological properties of infected corn dough

Dough were made from the infected corn samples with either A. flavus or F.moniliforme. The rheological properties were studied using viscoamylograph tests to study the effect of the fungal growth on some properties with special references of viscosity. The obtained results (Table 4) indicated that the growth of A. flavus or F.moniliforme led to increases of maximum and minimum viscosity compared with control samples (noninfected). These increases may be due to the severe changes of chemical components of contaminated flour samples (i.e increase in protein content...) as resulting of the fungal growth. These reasons lead to decrease in gelation temperature (70.5 °C) and the temperature at maximum viscosity) for contaminated dough depended on the fungal species since, the contaminated dough with A. flavus showed an increases in maximum and minimum viscosity. The changes in physiochemical properties had affect on the tendency to absorb water or hydrophoisty and affect on gelling and thickening function in food systems. The results in our investigation are in accordance with those reported by Bekheit, (1993) who stated that the increase in flour protein content lead to increase in rhiological properties.

Table	(4):	Changes	in	Rheological Properties of infected * corn grains	j
		induced	by .	A. fiavus and F. moniliforme	

Treatments		Gelation temp. [° C]	Minimum viscosity [B. U.]	Temp. at max. viscosity [° C]	Maximum viscosity [B. U.]	
Control		73.5	1095	95.5	1110	
Contaminated v A. flavus	with	70.5	1620	91.5	1720	
Contaminated v F. moniliforme	with	70.5	1440	88.5	1700	

* Moisture content =14%

Values represent the means of three replications.

CONCLUSION

In conclusion, both fungal and mycotoxin contamination are a primary concern in the effort to reduce economic losses and minimize potential risks to human and animal health. Moreover, the growth of these fungi on corn grains affected the chemical composition. The storage of corn is the critical point lead to contaminant corn with aflatoxin and fumonisin since storage fungi can infect corn grains at pre-harvest stage. Therefore, adequate postharvest management is advantageous for assuring the quality of stored grains.

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تقييم مخاطر تواجد بعض ا لفطريات المفرزة للسموم على الذره الملقحـــه : مــع التمثيل بالتغير فى التركيب الكيماوي والصفات الريولوجيه سهير السيد على* – عد العزيز ندير ** *قسم سموم وملوثات الغذاء، المركز القومي للبحوث ** قسم تكنولوجيا ألا غنيه، المركز القومي للبحوث

يحتل الذرة الهميه كبيرة نظرا لدخولة في العديد من الصناعات الغذائية كذلك لامستعماله كغذاء للحيوان- تعتبر الفطريات من الهم الملوثات التي تصيب الذر أثناء الزراعة و الحصاد و التخزين و خاصسة الفطريات المفرزة للسموم الفطرية وتسبب التلوث فقد في المحصول وانخفاض في الجودة هدفت السدر اسبه تحديد دور كل من الفطرين الأكثر انتشارا في تدهور الذرة المصاب أثناء التخزين وبصفه خاصة الفطريات المفرزة للسموم الفطرية.

تم تجميع عدد خمسين عينة من الذرة حديثــــه الحصـــاد والتجفيــف والتخزيـــن وقــدر تركـــيز الأفلاتوكسين و الفيومونزين.

وقدرت نسبة الاصابه بالفطريات وعدد الفطريات المصاحبة- وتم تعريف الفطريات كذلك تسدرت قدرة العزلات من جنس اسبر جلس فلافسس و والفيوزاريسوم مونيليفسورم علسى إفسراز الافلاتوكسسين والفيومونزين.

دلت النتائج على أن نسبة الأصابه بالفطريات؟٧% و وبتعريف الفطريات لوحظ تواجد اسـبرجلس فلافس بنسبة ٤٦% يليها اسبرجلس نيجر والفيوز اريوم مونيليفورم وقد تراوحت نسبة تواجدهما ٢٠% كذلـك تم عزل اسبرجلس سيدوى بنسبه مخفصه.

درست مدى قدرة العزلات على افراز السموم وقد وجد أن ٢٥% من عزلات الأسبرجلس فلاف مس و ٢٠% من فيوزاريوم مونيليفورم كان لها قدره على إفراز السموم الفطريـــة .كــانت التركــيزات المفــر زه مــن الأفلاتوكسين ١٠ - ١٠٠ ميكروجرام /كيلوجرام و من الفيومونزين ٢٠٣ - ٢٨٠ ميكروجرام /كجم . دلــت المتتائج ان نسبة ٢٢% من المينات كانت ملوثة بالأفلاتوكســـين 18 قتـتراوح التركــيزات بيــن ١٠. ١٠ المحرورام /كجم الأفلاتوكسين. بينما ٣٠%من المينات كانت ملوثة بالفيومونزين ٢٥٠ حالا ميكروجرام /كجم . دلــت المحرورام /كجم الأفلاتوكسين. بينما ٣٠%من المينات كانت ملوثة بالفيومونزين والأفلاتوكسين معــل اعلــي تركـيز معـدار المحرورام /كجم وكانت نسبه المينات التي تواجد فيها الفيومونزين والأفلاتوكسين معا ١٢% داخــل حدود التركيزات السابقه . وان ٤٢%من العينات كانت خاليه من الأفلاتوكسين و الفيومونزين .

تم حقن الذره بأحد الفطريات المفرزه للأفلاتوكسين وأحد الفطريات المفرزه للفيومونزين كلا على حده للحصول على فره ملوثة بتركيز مرتفع من السموم لأجراء التحــــاليل الكيمانيـــه والاســتدلال علــى التغيرات فى التركيب الكيمائى للذره النائجه عن نمو الفطريات فى الذرة.

تم تسجيل زياده فى السكريات الكليب بمقدار ٢٥،٦ % بالنسب للعينات الملوشه بغطر الأسبر جلس فلافس ، ٢٤،١ % للعينات الملوثه بغطر فيوز اريوم مونيليفورم. كذلك حدث زيادة فى السكريات المختزلة و الغير مختزله. وصلت الزيادة للبروتين المى ٢٠٣٤ % ، ٢٠١٧ % والألياف زادت فى حدود ٢،٢ % و ٢٠٠٣ % فى العينات الملوثة بالأسبر جلس فلافس وفيوز اريوم مونيليفورم على التوالى وعلى المكس من ذلك لوحظ انخفاض فى نسبة النشا فى حدود ٢،٥ % . ٢ ما١٧ % والألياف بعض الصفات الريولوجيه للعجين المصنع من الدقيق الملوث صناعيا السابق تجهيز و بالغطر. وقد بعض الصفات الزيولوجيه العجين المصنع من الدقيق الملوث صناعيا السابق تجهيزه بالغطر. وقد ر المصنعة من الذقيق الغير ملوث) .نستدل من هذه الدراسه على اختلاف التأثير الحيوي لكسلا الفطر. و ثناء النمو على الذرة -كذلك أوضح أهمية تخزين الذرة فى ينئه تمنع نمو الفطريات اذ ان الذره وان كان ف بعض الأحيان خاليا من المموم الفطرية واكن فى الموث مناعيا المابق تجهيزه بسافطر. و ثناء النمو على الذرة -كذلك أوضح أهمية تخزين الذرة فى ينئه تمنع نمو الفطريات اذ ان الذره وان كان ف بعض الأحيان خاليا من المعوم الفطرية واكنه فى اغلب الأحيان يكون ملوثا بواحد أو أكثر مسن الفطريات المفرزه المسمو الفطرية والتي تشط سريعا عند توافر الخروف الماسية من حدود أو رائل في الموريات المفرزة المسمو الفطرية والتي تشط سريعا عند توافر المروف الماسية من حرارة ورائكان ف

وبالتالي يمكن القول لن اخطر مرحلة يمكن ان يصاب بها الذرة او تلوث هي مرحلة التخزيــــن و ما يتعلق بظروف من حرارة و رطوبة وتهوية كما دلت الدراسة الأبحاث السابقة وانة مكمن الخطــورة فـــى الذرة المخزنة هي تواجد السموم الفطرية وليس التغير في التركيب الكيماوي وانما هو في الدرجة التالية فـــى الاهتمام حيث يغير من صفات العجين اثناء التصنيع كما انه قد يتغير تلك الصفات من فطريات غير مفــرزه لسموم كذلك فان تغير التركيب الكيماويلا يحدد نوع التوكسين وتركيزة .