

THE GREEN ORGANIC CHEMISTRY

ESAM E. EL-MALT

Journal J. Biol. Chem. Environ. Sci., 2009, Vol. 4(3):605-631 www.acepsag.org

Chemistry Department, Faculty of Agriculture, Minia University

ABSTRACT

The pollution disaster is a major problem all around the world. It has unfavorably affected the lives of millions of people and caused many deaths and health disorders. A *pollutant* is any substance that, when in an environment, poisons our air, land and water. Chemicals have poisoned all of the world, harming humans, wildlife, and plant life, on land, sea and air. About one hundred thousand synthetic chemicals are now on the market, with approximately one thousand new chemicals are added yearly.

Although companies test the toxicity of their products individually, they do not exist alone in the environment. Compounds are altered in combination with others, but the effect of these combinations are not tested or studied. Pesticides, designed to kill insects, weeds and fungus, are also toxic to human nervous systems, and are linked to reproductive, developmental, neurological and immune-system damage. Every chemical we use, every substance we produce, in manufacturing, farming, energy use, or consumption, remains here on Earth. These pollutants poisons seems to be disappeared, in facts, they were only hidden.

Chemical products can be manufacture using a wide variety of synthesis routes. The designer of a chemical process must choose from alternative raw materials, solvents, reaction pathways, reaction conditions, and these design choices can have a significant impact on the overall environmental performance of a chemical process.

In many ways, green chemistry is a philosophy and a way of thinking. It is not a new branch of chemistry but is a pulling together of tools, techniques and technologies that can help chemists in research and production to develop more eco-friendly and efficient products and processes. Green chemistry is both the chemistry of the future and the chemistry of today. It is based on, a number of principles that ensure that both processes and final-products are clean and safe. Green chemistry protects the environment, not by cleaning it up, but by inventing new chemistry and new chemical processes that do not pollute.

Green Chemistry is the utilization of a set of principles that reduces or eliminates the use and/or generation of hazardous substances in the design, manufacture, and application of chemical compounds. It is aims to replace hazardous reagents with safer renewable reagents; minimize or eliminate the generation of hazardous waste and products, avoid auxiliary substances, such as solvents and catalytic reagents, whenever possible.

In a little while, it is clear that, the rules of the green chemistry will not be enough to prevent the environment; it is time to search an effective strategy to save our world.

1. Global situation analysis 1995 and prognoses for 2040:

In the year 2040 we will have to feed 9–10 billion people and to provide them with energy and materials. We want them to live according to the requirements of a developed society, and we do not want to pollute the earth or change the climate. The question addressed in this contribution is whether this scenario -sustainable technological growth- is technologically possible on a world wide basis. In 1996, more than 80% of the world's energy demands originated from fossil resources (mineral oil, coal and gas) and the same holds for organic raw materials (Okkerse and Van Berkkum, 1999).

The stocks of fossil resources are finite. First of all, mineral oil stocks will be exhausted around 2050 if we continue our present way of life. All kinds of pollution from global warming to acid rain, from smog to ground water pollution, have been linked to our environmental considerations and how can be eliminate or reduce the risk of the industrial processes, specially the chemical industries processes.

Our natural resources are the sun, CO_2 in the atmosphere and land and water on the earth. In Table (1) some critical global data are given. The fundamental questions arising from these data are whether it is at all possible, without fossil resources, to produce sufficient food (1st priority), organic materials (2nd priority) and energy (3rd priority) to allow 9–10 billion people a decent life (Okkerse and Van Berkkum, 1999).

Critical global data:	1995	2040
Population	5x10 ⁹	10×10^{9}
Energy consumption/EJ	350	900
Agricultural	3.4x10 ⁹	2.8x10 ⁹
land/hectar Organic materials/ton	0.3×10^3	1.0×10^{3}

Table (1): Situation analysis 1995 and prognosis for 2040

The present-day commercial energy demands are mainly (85%) met by fossil fuels (oil *ca.* 40%, coal *ca.* 25%, gas *ca.* 20%). Nuclear energy contributes about 5%, the same figure applies for hydroelectric power. The remaining 5% is divided over renewable sources such as biomass, solar energy, wind, *etc.* Some 14% of the energy consumption consists of non-commercial energy, mainly in the developing world, from biomass (straw, sugar cane, *etc.*).

Point Source and Nonpoint Source Pollution :-

Pollution sources are classified as *point source* or *nonpoint source*. Point source pollution comes from a particular place such as industrial and sewage treatment plants. Non-Point source pollution occurs when rainfall or snow melt moving over and through the ground, picks up natural and human-made pollutants and finally deposits them into lakes, rivers, wetlands, coastal waters, and even our underground sources of drinking water.

2. Introduction to GREEN CHEMISTRY

2.1. The definition of the Green Chemistry:

In most countries the general public associate the word 'green' with 'all things good for the environment'. The 'green' word is also representative of a certain political philosophy in some countries.

So what is Green Chemistry?

The term "**Green Chemistry**", as adopted by Paul Anastas, Industrial Chemistry Branch Chief for the Environmental Protection Agency (EPA), first coined the phrase "green chemistry" back in 1992 and also as adopted by the IUPAC Working Party on Synthetic Pathways and Processes in Green Chemistry, is defined as: " The invention, design, and application of chemical products and processes to reduce or to eliminate the use and generation of hazardous substances".

2.2. The Twelve Principles of Green Chemistry:

The EPA issued 12 principles of Green Chemistry, which go someway in explaining what the definition means in practice (Lancaster, 2000). The principles cover such concepts as: (1) Prevention (2) Atom Economy (3) Less Hazardous Chemical Synthesis (4) Designing Safer Chemicals (5) Safer Solvents (6) Design for Energy Efficiency (7) Use of Renewable Feedstocks (8) Reduce Derivatives (9) Catalysis (10) Design for Degradation (11) Real-time Analysis for Pollution Prevention (12) Inherently Safer Chemistry for Accident Prevention

2.4. Some atom economic and atom un-economic reactions

By taking the atom economy of various synthetic routes into account at the planning stage the chosen strategy is likely to produce a greater weight of products per unit weight of reactants than might otherwise have been the case. There are, however, a number of common reaction types which are inherently atom efficient and a number, which are not (Table 2).

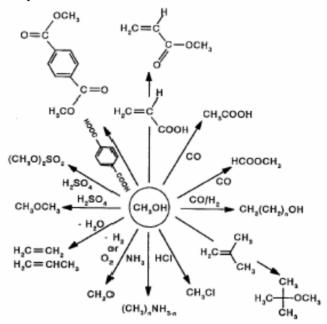
Atom economic reactions	Atom un-economic reactions
Rearrangement	Substitution
Addition	Elimination
Diels-Alder	Witting
Other concerted reactions	Grignard

Table (2): Some atom economic and atom un-economic reactions.

3. The Green Chemistry applications in the organic Chemistry: **3.1.** Hydrogen as a chemical Key:

In a scenario without fossil fuel, solar energy may also be the starting point of a hydrogen economy by electrolysis of water. Hydrogen gas is a clean and powerful fuel. Also, hydrogen is important in making NH₃. As stated before, solar energy can lead

directly to H_2 as a key chemical for many applications. H_2 may be used as such (*e.g.*, fuel in space shuttles) or stored in metals such as Pd. Hydrogen can also be stored chemically by reaction with, *e.g.*, CO₂ to CH₃OH. In turn, CH₃OH is a very good liquid fuel and a key chemical in the production of many organic chemicals (Okkerse and Van Berkkum, 1999). Scheme (1) shows the versatility of methanol as a starting compound.



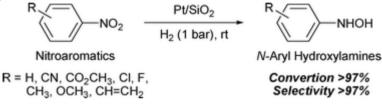
Scheme (1): Methanol as a key chemical.

In conclusion, H_2 is a powerful energy carrier and, *via* methanol, an essential starting material for (bulk) chemicals. Therefore, we may witness the start of a hydrogen-based economy, together with the plant-based economy.

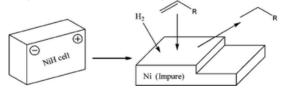
Under microwave and thermal conditions hydrogenation of alkenes may be achieved in excellent yields using a cheap recyclable transfer hydrogenation source supported on alumina in presence of Wilkinson's catalyst (Danks and Desai, 2002).

The thermal decomposition of HCO_2H or preferably, HCO_2X (X = Na or NH₄) can be used to generate H₂ for the continuous hydrogenation of aromatic and cyclic aldehydes, ketones and nitroaromatics in high temperature pressurised water (HTPW). This means that hydrogenation reactions can be carried out in exactly the same equipment as has previously been used for selective oxidation in HTPW, thus facilitating relatively simple application of these reactions for non-specialists (Verdugo et al., 2006).

Various substituted nitroaromatics were successfully hydrogenated to the corresponding *N*-aryl hydroxylamines in excellent yields (up to 99%) using supported platinum catalysts such as Pt/SiO_2 under a hydrogen atmosphere (1 bar) at room temperature (Takenaka, 2008).



A synthesis of a safe and effective hydrogenation catalyst has been developed with used nickel metal hydride electrical cells as the starting material (Foreman et al., 2008).

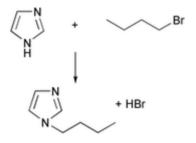


Ceria-based catalysts are good candidates for integrating methane combustion and hydrogen generation. These new, tuneable catalysts are easily prepared. They are robust inorganic crystalline materials, and perform well at the 400 °C–550 °C range, in some cases even without precious metals. This makes them attractive for practical applications in the energy conversion market (Beckers et al., 2009).

Red mud, a waste product of the aluminium industry, has been shown to possess significant activity for the decomposition of methane, a by-product of oil refining and landfill, generating hydrogen and a carbon containing magnetic material. It is envisaged that the latter material could be of interest in terms of downstream purification processes and that its magnetic properties may facilitate separation/handling. In this way, two valuable end products can be generated from two waste products (Balakrishnan et al., 2009).

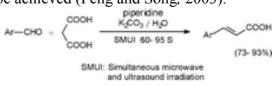
3.3. Ultrasound:

The synthesis of N-substituted imidazoles *via* alkylation of imidazole with 1-bromobutane by sonochemical and thermally-activated reactions over two alkali-metal promoted carbons (Na⁺- and Cs⁺-Norit) as catalysts was reported by Lpez-Pesta^{*} *et al.* (2002).



The *O*-acetylation of alcohols with acetic anhydride to the corresponding esters has been achieved in excellent isolated yields in short reaction time at ambient conditions under ultrasonic irradiation in the absence of any added catalyst using a room temperature ionic liquid as the medium as well as a promoter for the reaction. The products could be isolated by distillation or selective extraction from the non-volatile ionic liquid, which could be recycled giving rise to a process with minimal waste (Gholap *et al.*, 2003).

The microwave and ultrasound combined aqueous Knoevenagel–Doebner reaction proves an efficient and eco-friendly route for preparing 3-aryl acrylic acids in good yields. This organic solvent-free protocol is valuable since rapid reaction rate, low energy consumption, waste minimization, simple operation and easier product work-up can be achieved (Peng and Song, 2003).



A clean, rapid and energy-efficient approach to solid–aqueous heterogeneous reactions was developed utilizing the synergistic effect

of microwave and ultrasound irradiation. The dramatic acceleration in reaction rates might be explained by the removal of a passivation coating on the substrate particles and the resultant enhancement in mass and heat transfer (Peng et al., 2006).



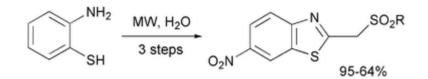
Ball milling, microwave heating and ultrasound irradiation can be used to support conventional laboratory techniques. By applying them, a number of organocatalytic processes could be improved and superior results have been achieved compared to reactions performed under standard conditions. The purpose of this overview is to highlight recent advances by presenting selected examples (Bruckmann et al., 2008).



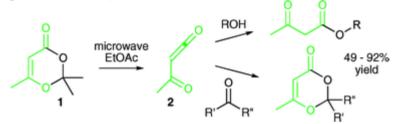
5.3. Microwave:

Several aryl acetates were rapidly and selectively deprotected to the corresponding phenols in excellent yields using silica gel supported ammonium formate under microwave irradiation. The process is environmentally benign (Ramesh et al., 2003).

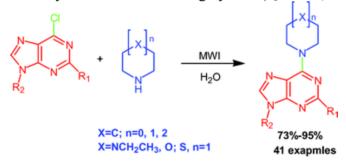
A simple, fast and inexpensive microwave-irradiated reaction permitting the synthesis of new sulfonylmethylbenzothiazoles in water by *S*-alkylation of 2-chloromethyl-6-nitrobenzothiazole 2 with different benzenesulfinic acid anions 3 was reported by Gellis et al. (2006).



Microwave heating of 1 efficiently generates acetylketene (2) which reacted *in situ* with a range of alcohols, aldehydes and trifluoroacetophenone, giving products in high isolated yields (Gudipati et al., 2008).



The synthesis of C6-cyclo secondary amine-substituted purine analogues in neat water was achieved with the aid of microwave irradiation, providing a rapid, efficient and convenient method for the preparation of acyclic nucleosides in high yields (Qu et al., 2008).



Microwave synthesis represents one of the important dimensions of modern chemistry. Microwave heating allows substantially improved productivity of many chemical processes with reduced formation of by-products caused by overheating. It offers a clean, cheap, and convenient method of heating which often results in higher yields and shorter reaction times. Also, due to its advantages of direct heating, high temperature homogeneity, reaction rate enhancement, as well as energy savings, microwave-assisted polymerization has become a fast-growing field of polymer research. In brief, microwave referred as an effective eco-friendly organic synthesis reactions enhancement (EL-Malt, 2008).

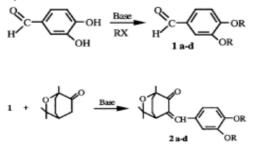
Solvent-free microwave-activation, in the liquid phase using an alumina supported V-Sb-O catalyst, affords highly efficient conversion (47%) of glycerol into acrylonitrile under mild conditions, short reaction times and in the absence of any solvent; in addition, it increases selectivity (>80%) compared to conventional thermal activation (Casilda *et al.*, 2009).

A series of some arylalkylpiperazines was prepared in good yields under microwave irradiation in dry media conditions using CsOH with high chemo- and regioselectivity (Giuglio-Tonolo et al., 2009).



2.6.3. UV:

Microwave activation coupled with solvent-free phase transfer catalysis (PTC), as a green chemistry procedure, was applied to the synthesis of new benzylidene cineole derivatives as potential UVA filters. Considerable improvements over classical procedures are put into evidence when using KOH + K_2CO_3 as the base and TBAB as the phase transfer agent. Comparison with conventional heating in strictly the same conditions as under microwave revealed an important specific non-thermal microwave effect. Preliminary studies to evaluate the photochemical behaviour of these new derivatives were carried out (Villa *et al.*, 2001).



7.3. CO₂:

 CO_2 is reported here as a Lewis assisted Brnsted acid accelerator to promote diiodination of alkynes. In the presence of CO_2 , quantitative yields of trans-1,2-diiodoalkenes were obtained by diiodination of both electron-rich and electron-deficient alkynes with I_2 in H_2O (Li et al., 2002).

$$R \longrightarrow R' + I_2 \xrightarrow{CO_2} I \longrightarrow R'$$

The efficient synthesis of β -oxopropylcarbamates *via* a threecomponent coupling of CO₂, secondary amines and propargyl alcohols was achieved in compressed carbon dioxide in the absence of any additional catalyst and solvent (Qi and Jiang, 2007).

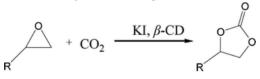
$$R^{1}_{2}NH + = \stackrel{R^{2}}{\underset{R^{3}}{\longrightarrow}}OH + CO_{2} \xrightarrow{130 \circ C} \stackrel{\circ C}{\underset{14 \text{ MPa}}{\longrightarrow}} R^{1}_{2}N \xrightarrow{O} \stackrel{R^{2}}{\underset{R^{3}}{\longrightarrow}}OH$$

Using Cs^+ base catalysts and *N*-methylpyrrolidone as the solvent, both symmetrical and asymmetrical urea derivatives are prepared in good yields directly from CO_2 and amines, in the absence of any dehydrating agents (Ion et al., 2007).

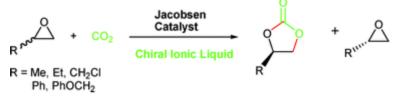
$$CO_2 + R_1NH_2 + R_2R_3NH \xrightarrow{\text{cat. } CS_2CO_3} \xrightarrow{R_1N} \xrightarrow{R_1} \xrightarrow{R_2} + H_2O$$
83 % conversion of R_1NH_2
95 % selectivity

The synthesis of disubstituted ureas from amines and CO_2 were carried out using a basic ionic liquid (IL) 1-*n*-butyl-3-methyl imidazolium hydroxide ([Bmim]OH) as the catalyst . The results indicated that aliphatic amines, cyclohexylamine, and benzylamine could be converted to the corresponding ureas selectively in moderate yields under solvent-free conditions without using any dehydrating regent. The IL could be reused after a simple separation procedure (Jiang *et al.*, 2008).

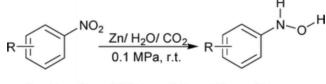
Cycloaddition of CO₂ with propylene oxide (PO) to propylene carbonate (PC) catalyzed by potassium halide (KCl, KBr, and KI) in the presence of β -cyclodextrin was studied at various conditions. It was discovered that potassium halide and β -cyclodextrin (β -CD) showed excellent synergetic effect in promoting the reactions, and KI- β -CD catalytic system was the most efficient among them (Song *et al.*, 2008).



The new catalyst system of chiral SalenCo(OAc)/chiral ionic liquid was developed to catalyze the asymmetric cycloaddition reaction of CO_2 and epoxides yielding the chiral cyclic carbonates. The synergistic effect between them is discussed (Zhang et al., 2009).



Nitroarenes are reduced to the corresponding *N*-arylhydroxylamines with high selectivity using Zn dust in a CO_2/H_2O system under mild conditions. The process fully removes the need to use NH₄Cl and is environmentally benign (Liu et al., 2009).



R = H, p-CI, p-COCH₃, p-CN, m-NO₂, p-CH₃

8.3. Ionic liquid:

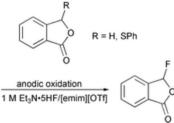
It has been demonstrated that enantioselective electrophilic fluorination performed by means of N-fluorocinchonium salts in ionic liquids presents substantial advantages over the use of classical solvents (Baudequin et al., 2002).

A simple method for the N-alkylation of primary amines was developed using ionic liquids as solvent in order to prepare secondary amines selectively (Chiappe and Pieraccini, 2003).

The *O*-acetylation of alcohols with acetic anhydride to the corresponding esters has been achieved in excellent isolated yields in short reaction time at ambient conditions under ultrasonic irradiation in the absence of any added catalyst using a room temperature ionic liquid as the medium as well as a promoter for the reaction (Gholap *et al.*, 2003).

The application of ionic liquids as solvents for the enantioselective esterification of (R,S)-2-chloropropanoic acid with butan-1-ol using *Candida rugosa* lipase was reported by Gubicza *et al.* (2003).

Hasegawa *et al.* (2003) reported the anodic fluorination of phthalide and its derivatives by using $Et_4NF\cdot 4HF$, $Et_3N\cdot 5HF$ and imidazolium ionic liquids like 1-ethyl-3-methylimidazolium triflate [emim][OTf].



9.3. H₂O:

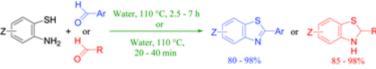
Dimethyl carbonate (DMC)-water is an environmentally benign solvent system for ruthenium tetraoxide oxidations of various substrates including alkenes, alkynes, arenes, alcohols, ethers and aldehydes. Either hydrated ruthenium trichloride or hydrated ruthenium dioxide can be used as sources of ruthenium, while suitable cooxidants include sodium periodate, bleach and Oxone[®] (Cornely *et al.*, 2003).

Water is an inexpensive and nontoxic reaction medium for the microwave-promoted Suzuki cross coupling of arylboronic acids with aryl halides. This environmentally friendly microwave protocol offers convenient operation and synthesis of a variety of substituted biaryls in good yield very rapidly employing PdCl₂(PPh₃)₂ as catalyst and potassium carbonate as the base (Bai *et al.*, 2003).

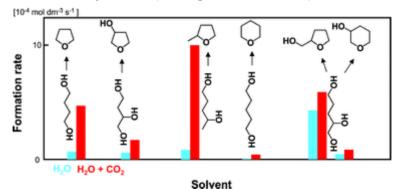
Amberlite[®] IR-120 Plus resin, a readily regenerated acidic solid resin, mediates the formation of tetrahydropyranol derivatives in water. Various aldehydes were reacted with homoallyl alcohol under the reaction conditions to yield the desired tetrahydropyranol derivatives in moderate to good yields (Keh and Li ,2003).

Optically active Diels–Alder adducts were prepared using a onepot preparative method and enantioselective Diels–Alder reaction with optically active hosts in a water suspension medium (Miyamoto et al., 2003).

A convenient and clean "on water"-mediated synthesis of benzothiazoles/ benzothiazolines is reported by Chakraborti *et al.* (2007).



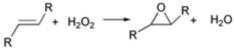
Cyclic ethers were produced by a dehydration reaction of polyalcohol compounds in high temperature liquid water, which was accelerated by the presence of carbon dioxide dissolved in the water. 3-hvdroxytetrahydrofuran was produced by the dehydration of tetrahydrofurfuryl 1,2,4-butanetriol. Both alcohol and 3hydroxytetrahydropyran were produced by the dehydration of 1,2,5pentanetriol. Five-membered cyclic ethers were formed faster than six-membered cyclic ethers and the formation rates of the cyclic ethers depended strongly on the structure of the polyalcohol compounds. The position of the hydroxyl groups is crucial for the efficient intramolecular dehydration (Yamaguchi et al., 2009).



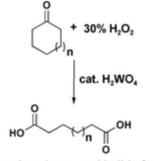
10.3. H₂O₂:

Hydrogen peroxide is a 'green' oxidant whose relatively high cost has prevented it from being applied to commodity chemical processing.

The epoxidation of alkenes using hydrogen peroxide as an environmentally friendly oxidant was reported by Grigoropoulou et al., (2003).



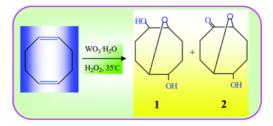
Cyclohexanone and cyclohexanol are oxidized to adipic acid in high yield with aqueous 30% H₂O₂ in the presence of H₂WO₄ as a catalyst under organic solvent- and halide-free conditions (Usui and Sato, 2003).



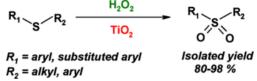
organic solvent- and halide-free

A carbon supported palladium catalyst (Pd/C) is successfully used in selective hydrogenation of α , β -unsaturated aldehydes in scCO₂ and under solventless reaction (Zhao *et al.*, 2003a).

The hydroxy- and carbonyl-derivatives of 9oxabicyclo[3.3.1]nonane have been synthesized through an economic and green catalytic reaction between cycloocta-1,5-diene (COD) and aqueous H_2O_2 with tungstic acid as the catalyst. This process has advantages from the viewpoint of green chemistry, in that the aqueous H_2O_2 is used as the green oxygen donor, the only by-product of H_2O_2 is water and the tungstic acid catalyst can also be easily recovered. The excellent yields of the object products (1 and 2) (see Scheme 1) are reached easily under mild reaction conditions (Gao et al., 2007).



The oxidation of thianisole and other substituted arylalkyl and diaryl sulfides with aqueous H_2O_2 as the oxidant and heterogeneous TiO_2 catalyst exhibits a high selectivity affording the corresponding sulfones with 80–98% isolated yields. The use of hydrogen peroxide and heterogeneous nanocrystalline titania catalyst is a green alternative to the traditional stoichiometric oxidation providing high yields of sulfones in one step (Al-Maksoud et al., 2008).

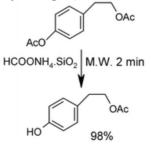


11.3. Silica:

Morpholinated and 8-hydroxyquinolinated silica gel were obtained via reaction of silica chloride with morpholine and 8hydroxyquinoline, respectively, as reported by Zolfigol et al. (2002).

Conjugate addition of both linear and cyclic **a**-nitro ketones to conjugated enones, can be efficiently performed under heterogeneous, solvent-free and mild acidic conditions, by silica (Ballini *et al.*, 2003).

Several aryl acetates were rapidly and selectively deprotected to the corresponding phenols in excellent yields using silica gel supported ammonium formate under microwave irradiation. The process is environmentally benign (Ramesh *et al.*, 2003).

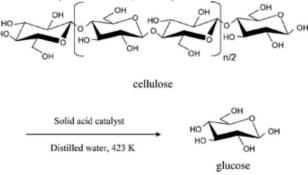


12.3. Solid catalysis:

The synthesis of 2-methyl-2-naphthyl-4-methyl-1,3-dioxolane, a compound with blossom orange scent, has been successfully carried out by acetalization reaction between methyl naphthyl ketone and propylene glycol using different acid solid catalysts (Climent et al., 2002).

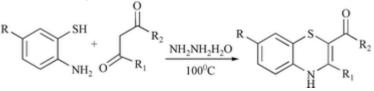
Novel environmentally benign solid-state brominations of anilines and phenols with gaseous bromine and solid bromination reagents are described. In most cases the reactions proceeded in the absence of solvents with higher yields and selectivities than in solution (Toda and Schmeyers, 2003).

The mildly hydrothermal method using solid acid catalysts for the glucose production from cellulose can be one of the key technologies for a future sustainable society using cellulose biomass. This article is the first to indicate solid acid catalysis for the hydrolysis of cellulose with 1-1,4-glycosidic bonds into glucose selectively higher than 90 C-% (Onda et al., 2008).

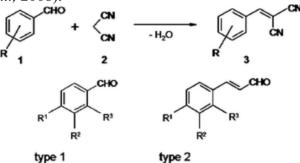


13.3. Solvent-free:

A rapid, solvent free synthetic strategy for the oxidative cyclocondensation of 2-aminobenzenethiols and 1,3-dicarbonyls using a catalytic amount of hydrazine hydrate has been developed in order to obtain 2,3-disubstituted-1,4-benzothiazines in high yields (83–96%) (Munde *et al.*, 2003).

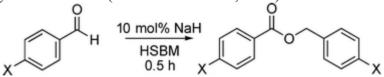


The mechanochemical reaction of malononitrile with various aldehydes was studied with the goal to achieve quantitative stoichiometric conversion of the reactants to their corresponding benzylidene-malononitriles in absence of any solvents and catalysts (Trotzki *et al.*, 2008).

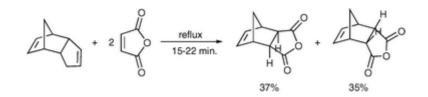


The reaction selectivities of acid catalyzed ring opening reactions of epoxidized methyl oleate (methyl-9,10-epoxy stearate; EMO), to form either ketal (acetal) or branched ester products have been reported by Doll and Erhan (2008).

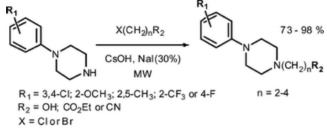
Herein, we describe the solvent-free ball milling Tishchenko reaction. Using high speed ball milling and a sodium hydride catalyst, the Tishchenko reaction was performed for aryl aldehydes in high yields in 0.5 hours. The reaction is not affected by the type of ball bearing used and can be successful when conducted in a liquid nitrogen environment (Waddell and Mack, 2009).



A solvent-free Diels–Alder reaction was carried out by heating a mixture of dicyclopentadiene and a dienophile. Cyclopentadiene, formed *in situ*, reacted with the dienophile in a thermodynamically controlled reaction. Besides being solvent-free, the described procedure allows for almost complete utilization of dicyclopentadiene and avoids handling of noxious and hazardous cyclopentadiene (Huertas *et al.*, 2009).



A series of some arylalkylpiperazines was prepared by Tonolo *et al.* (2009) in good yields under microwave irradiation in dry media conditions using CsOH with high chemo- and regioselectivity.



Simple ammonium ionic liquids are efficient catalysts in promoting Saucy–Marbet reactions of unsaturated alcohols with unsaturated ethers to afford the corresponding unsaturated ketones, eliminating the need for volatile organic solvents (Wang *et al.*, 2009).



It is clear that, the rules of the green chemistry will not be enough to prevent our environment; it is time to search an effective strategy to save our world.

REFERENCES

Al-Maksoud, W.; Daniele, S. and Sorokin, A. (2008): Practical oxidation of sulfides to sulfones by H₂O₂ catalysed by titanium catalyst. *Green Chem.*, 10: 447 – 451.

- Bai,L.; Wang,J. and Zhang,Y. (2003): Rapid microwave-promoted Suzuki cross coupling reaction in water. *Green Chem.*, 2003, 5 (5), 615 617.
- Balakrishnan,M.; Batra,V.; Hargreaves,J.; Monaghan,A.; Pulford,I.; Rico,J. and Sushil,S. (2009): Hydrogen production from methane in the presence of red mud *–making mud magnetic*. *Green Chem.*, 11: 42 47.
- Ballini,R.; Fiorini,D.; Gil,M. and Palmieri,A. (2003): Michael addition of **u**-nitro ketones to conjugated enones under solventless conditions using silica. *Green Chem.*, 2003, 5 (4), 475 476.
- Ballivet-Tkatchenko,D.; Picquet,M.; Solinas,M.; Franci,G.; Wasserscheid,P. and Leitner,W. (2003): Acrylate dimerisation under ionic liquid–supercritical carbon dioxide conditions. *Green Chem.*, 2003, 5 (2), 232 235.
- Baudequin,C.; Plaquevent,J.; Audouard,C. and Cahard,D. (2002): Enantioselective electrophilic fluorination in ionic liquids. Green Chem., 2002, 4 (6), 584 - 586
- Beckers,J.; Gaudillère,C; Farrusseng,D. and Rothenberg,G. (2009): Marrying gas power and hydrogen energy: A catalytic system for combining methane conversion and hydrogen generation. Article citation: Jurriaan Beckers, *Green Chem.*, 2009, DOI: 10.1039/b900516a
- Bruckmann,A.; Krebs,A. and Bolm,C. (2008): Organocatalytic reactions: effects of ball milling, microwave and ultrasound irradiation. *Green Chem.*, 2008, 10, 1131 1141, DOI: 10.1039/b812536h
- Capello,C.; Fischer,U. and Hungerbühler.K. (2007): What is a green solvent? A comprehensive framework for the environmental assessment of solvents. *Green Chem.*, 9: 927 934.
- Casilda,V.; Pérez,M. and Bañares,M. (2009):Efficient microwavepromoted acrylonitrile sustainable synthesis from glycerol. *Green Chem.*, 11: 475 - 483
- Chakraborti,A.; Rudrawar,S.; Jadhav,K.; Kaur,G. and Chankeshwara,S. (2007): "On water" organic synthesis: a highly efficient and clean synthesis of 2-aryl/heteroaryl/styryl

benzothiazoles and 2-alkyl/aryl alkyl benzothiazolines. *Green Chem.*, 2007, 9, 1335 – 1340.

- Chiappe,C. and Pieraccini,D. (2003): Direct mono-N-alkylation of amines in ionic liquids: chemoselectivity and reactivity. *Green Chem.*, 2003, 5 (2), 193 197.
- Climent,M.J. A.Velty and A.Corma (2002): Design of a solid catalyst for the synthesis of a molecule with blossom orange scent. Green Chem., 2002, 4 (6), 565 - 569
- Cornely,J.; Ham,L.; Meade,D. and Dragojlovic,V. (2003): Dimethyl carbonate-water: an environmentally friendly solvent system for ruthenium tetraoxide oxidations. *Green Chem.*, 2003, 5 (1), 34 37.
- Dandia,A.; Sati,M. and Loupy,A. (2002): Dry-media one-pot syntheses of fluorinated-2,3-dihydro-1,5-benzothiazepines under microwave activation. Green Chem., 2002, 4 (6), 599 - 602
- Danks, T.N. and Desai, B. (2002): Alumina-supported formate for the hydrogenation of alkenes. *Green Chem.*, 2002, 4 (2), 179 180.
- Doll,K. and Erhan,S. (2008): Synthesis of cyclic acetals (ketals) from oleochemicals using a solvent free method. *Green Chem.*, 10: 712 717.
- EL-Malt, E.A. (2008): Green chemistry: Microwave-Assisted ecofriendly organic compounds synthesis. Egypt. Agric. Res., 86(3): 939-950.
- Foreman,M.; Ekberg,C. and Jensen,A. (2008): Hydrogenation catalysts from used nickel metal hydride batteries. *Green Chem.*, 2008, 10, 825 826.
- Gao,R.; Dai,W.; Le,Y.; Yang,X.; Cao,Y.; Li,H. and Fan,K. (2007): A green process for *O*-heterocyclization of cycloocta-1,5-diene by peroxotungstic species with aqueous H₂O₂. *Green Chem.*, 2007, 9, 878 881.
- Gellis, A.; Boufatah, N. and Vanelle, P. (2006): Rapid microwavepromoted synthesis of new sulfonylmethylbenzothiazoles in water. *Green Chem.*, 2006, 8, 483 – 487.
- Gholap,A.; Venkatesan,K.; Daniel,T.; Lahoti,R. and Srinivasan,K. (2003): Ultrasound promoted acetylation of alcohols in room

temperature ionic liquid under ambient conditions. *Green Chem.*, 2003, 5, (Advance Article).

- Giuglio-Tonolo,A.; Terme,T. and Vanelle,P. (2009): Solventless microwave assisted protocol for synthesis of arylalkylpiperazines using Cs-base. *Green Chem.*, 2009,11: 160 162.
- Grigoropoulou;G.; Clark,J.H. and Elings,J.A. (2003): Recent developments on the epoxidation of alkenes using hydrogen peroxide as an oxidant. *Green Chem.*, 2003, 5, (Advance Article)
- Gubicza,L.; Nemestthy,N.; Frter,T. and Bélafi-Bak,K. (2003): Enzymatic esterification in ionic liquids integrated with pervaporation for water removal. *Green Chem.*, 2003, 5 (2), 236 – 239.
- Gudipati,I. Sadasivam,D. and Birney,D. (2008): Microwave generation and trapping of acetylketene. *Green Chem.*, 2008,10: 275 277.
- Hasegawa, M.; Ishii, H. and Fuchigami, T. (2003): Selective anodic fluorination of phthalides in ionic liquids. *Green Chem.*, 2003, 5 (5), 512-515.
- Huertas, D.; Florscher, M. and Dragojlovic, V. (2009): Solvent-free Diels–Alder reactions of *in situ* generated cyclopentadiene. *Green Chem.*, 2009, 11, 91–95.
- Ion,A.; Parvulescu,V.; Jacobs,P. and Vos,D. (2007): Synthesis of symmetrical or asymmetrical urea compounds from CO₂*via* base catalysis. *Green Chem.*, 9: 158 161.
- Jiang,T.; Ma,X.; Zhou,Y.; Liang,S.; Zhang,J. and Han,B. (2008): Solvent-free synthesis of substituted ureas from CO₂ and amines with a functional ionic liquid as the catalyst. *Green Chem.*, 2008, 10, 465 – 469.
- K.Keh,C.C. and Li,C.J. (2003): Direct formation of 2,4-disubstituted tetrahydropyranols in water mediated by an acidic solid resin. Green Chem., 2003, 5,(Advance Article).
- Kabalka,G.W.; Pagni,R.M.; Wang,L.; Namboodiri,V. and Hair,C.M. (2000): Microwave-assisted, solventless Suzuki coupling reactions on palladium-doped alumina. *Green Chem.*, 2000, 2 (3), 120 – 122.
- Lancaster, M. (2000): Green chemistry. Education in Chem., March, 40-43.

- Li,J.H.; Xie,Y.X. and Yin,D.L. (2002): New role of carbon dioxide in Lewis assisted Bronsted acid accelerated diiodination of alkynes in water. Green Chem., 2002, 4 (5), 505 - 506
- Liu,S.; Wang,Y.; Jiang,J. and Jin,Z. (2009): The selective reduction of nitroarenes to *N*-arylhydroxylamines using Zn in a CO₂/H₂O system. *Green Chem.*, 2009, DOI: 10.1039/b906283a
- Lopez-Pestaå, J.M., Vila-Rey, M.J. and Martzn-Aranda, R.M. (2002): Ultrasound-promoted N-alkylation of imidazole. Catalysis by solid-base, alkali-metal doped carbons. Green Chem., 2002, 4 (6), 628 - 630
- Miyamoto,H.; Kimura,T.; Daikawa,N. and Tanaka,K. (2003): Preparation of optically active cis-4-methylcyclohex-4-ene-1,2dicarboximides by a combination of Diels–Alder reaction and complexation with optically active hosts and enantioselective Diels–Alder reaction in inclusion crystals in a water suspension medium. Green Chem., 2003, 5, (Advance Article)
- Munde,S.; Bondge,S.; Bhingolikar,V. and Mane,R. (2003): A facile synthesis of 1,4-benzothiazines under solvent free conditions. *Green Chem.*, 2003, 5 (2), 278 279.
- Namboodiri,V.V. and Varma,R.S. (2001): Microwave-accelerated Suzuki cross-coupling reaction in polyethylene glycol (PEG). *Green Chem.*, 2001, 3 (3), 146 – 148
- Okkerse, C. and H. Van Berkkum (1999): From fossil to Green. Green Chem., 1(2):107-114.
- Onda,A.; Ochi,T. and Yanagisawa,K. (2008): Selective hydrolysis of cellulose into glucose over solid acid catalysts. *Green Chem.*, 2008, 10, 1033 - 1037, DOI: 10.1039/b808471h
- Peng,Y. and Song,G. (2003): Combined microwave and ultrasound accelerated Knoevenagel–Doebner reaction in aqueous media: a green route to 3-aryl acrylic acids. *Green Chem.*, 2003, 5, (Advance Article).
- Peng,Y.; Song,G. and Dou,R. (2006): Surface cleaning under combined microwave and ultrasound irradiation: flash synthesis of 4*H*-pyrano[2,3-*c*]pyrazoles in aqueous media. *Green Chem.*, 2006, 8, 573 - 575, DOI: 10.1039/b601209d

- Qi,C. and Jiang,H. (2007): Efficient synthesis of β -oxopropylcarbamates in compressed CO₂ without any additional catalyst and solvent. *Green Chem.*, 2007, 9, 1284 1286.
- Qu,G. Lin Zhao,L. Dong-Chao Wang, Jing Wu and Hai-Ming Guo (2008): Microwave-promoted efficient synthesis of C6-cyclo secondary amine substituted purine analogues in neat water. *Green Chem.*, 10: 287 289.
- Ramesh,C.; Mahender,G.; Ravindranath,N. and Das,B. (2003): A convenient, rapid, highly selective and eco-friendly method for deprotection of aryl acetates using silica gel supported ammonium formate under microwave irradiation. *Green Chem.*, 2003, 5 (1), 68 70.
- Ranu,B.; Dey,S. and Hajra,A. (2003): Highly efficient acylation of alcohols, amines and thiols under solvent-free and catalyst-free conditions. *Green Chem.*, 2003, 5 (1), 44 46.
- Reid,M.; Clark,J. and Macquarrie,D. (2006): Solventless microwaveassisted chlorodehydroxylation for the conversion of alcohols to alkyl chlorides. *Green Chem.*, 8: 437 – 438.
- Song,J.; Zhang,Z.; Han,B.; Hu,S.; Li,W. and Xie,Y. (2008): Synthesis of cyclic carbonates from epoxides and CO₂ catalyzed by potassium halide in the presence of β -cyclodextrin. *Green Chem.*, 2008, 10, 1337 1341.
- Takenaka,Y.; Kiyosu,T; Choi,J.; Sakakura,T. and Yasuda,H. (2008): Selective synthesis of *N*-aryl hydroxylamines by the hydrogenation of nitroaromatics using supported platinum catalysts. *Green Chem.*, 10: 825 – 826.
- Toda, F. and Schmeyers, J. (2003): Selective solid-state brominations of anilines and phenols. *Green Chem.*, 2003, 5, (Advance Article).
- Tonolo,A.; Terme,T. and Vanelle,P. (2009): Solventless microwave assisted protocol for synthesis of arylalkylpiperazines using Cs-base. *Green Chem.*, 11: 160 162.
- Trotzki,R.; Hoffmann,M. and Ondruschka,B. (2008): Studies on the solvent-free and waste-free Knoevenagel condensation. *Green Chem.*, 10: 767 772.

- Usui, Y. and Sato, K. (2003): A green method of adipic acid synthesis: organic solvent- and halide-free oxidation of cycloalkanones with 30% hydrogen peroxide. *Green Chem.*, 2003, 5 (4), 373 375.
- Verdugo,E.; Liu,Z.; Ramirez,E.; Garcia,J.; Dubreuil,J.; Hyde,J.; Hamley,P. and Poliakoff,M. (2006): *In situ* generation of hydrogen for continuous hydrogenation reactions in high temperature water. *Green Chem.*,8: 359 – 364.
- Villa,C.; M. T. Genta , A. Bargagna , E. Mariani and A. Loupy (2001): Microwave activation and solvent-free phase transfer catalysis for the synthesis of new benzylidene cineole derivatives as potential UV sunscreens. *Green Chem.*, 3(4): 196 - 200
- Villa,C.; Mariani,E.; Loupy,A.; Grippo,C.; Grossi,G. and Bargagna,A. (2003): Solvent-free reactions as green chemistry procedures for the synthesis of cosmetic fatty esters. *Green Chem.*, 5 (5): 623-626.
- Villemin,D.; Jullien,A. and Bar,N. (2003): Optimisation of solvent free parallel synthesis under microwave irradiation: synthesis of new arylacrylonitriles. *Green Chem.*, 5 (4): 467-469.
- Waddell, D. and Mack, J. (2009): An environmentally benign solvent-free Tishchenko reaction. *Green Chem.*, 11: 79-82.
- Wang,C.; Zhao,W.; Li,H. and Guo,L. (2009): Solvent-free synthesis of unsaturated ketones by the Saucy–Marbet reaction using simple ammonium ionic liquid as a catalyst. *Green Chem.*, 11: 843-847.
- Yamaguchi,A.; Hiyoshi,N.; Sato,O.; Bando,K. and Shirai,M. (2009): Enhancement of cyclic ether formation from polyalcohol compounds in high temperature liquid water by high pressure carbon dioxide. *Green Chem.*,11: 48-52.
- Zhang,L.; Luo,Y.; Fan,R. and Wu,J. (2007): Metal- and solvent-free conditions for the acylation reaction catalyzed by carbon tetrabromide (CBr₄). *Green Chem.*, 9: 1022-1025.
- Zhang,S.; Huang,Y.; Jing,H.; Yao,W. and Yan,P. (2009): Chiral ionic liquids improved the asymmetric cycloaddition of CO₂ to epoxides. Article citation: Suling Zhang, *Green Chem.*, 2009, DOI: 10.1039/b821513h

- Zhao, F.; Ikushima, Y. and Arai, M. (2003): Hydrogenation of 2-butyne-1,4-diol to butane-1,4-diol in supercritical carbon dioxide. *Green Chem.*, 5 (5): 656-658.
- Zhao,F.; Ikushima,Y.; Chatterjee,M.; Shirai,M. and Arai,M. (2003a): An effective and recyclable catalyst for hydrogenation of α , β unsaturated aldehydes into saturated aldehydes in supercritical carbon dioxide. *Green Chem.*, 5 (1): 76-79.
- Zolfigol,M.A.; Tayyebeh Madrakian, Ezat Ghaemi, Abbas Afkhami, Saeid Azizian and Shahrara Afshar (2002): Synthesis of morpholinated and 8-hydroxyquinolinated silica gel and their application to water softening. Green Chem., 4 (6): 611-614.

الكيمياء العضوية الخضراء

أ.د/ عصام أحمد الملط قسم الكيمياء الزراعية – كلية الزراعة – جامعة المنيا

إنّ كارثة التلوث هى مشكلة رئيسية في كافة أنحاء العالم, وهى لها أثر غير مناسب على حياة ملايين من الناس من خلال العديد من اضطر ابات الصحة والوفيّات المادة الملوثة هى تلك المادة التى عند وجودها فى البيئة، تسمّم الهواء والأرض والماء. والمواد الكيمياوية سمّت كلّ العالم، وأحدثت أزى للبشر، والحياة البريّة، وحياة نبات، وعلى الأرض وفى البحر والهواء. حوالي مائة ألف مادة كيمياوية صناعية الآن في السوق، مع تقريبا ألف مادة كيمياوية جديدة إضافية سنويا. بالرغم من أن الشركات المنتجة للكيماويات تختبر سمية منتجاتهم بشكل منفرد، فتلك المواد لن توجد بمفردها في البيئة. وسوف تنتج مركبات معدّلة جديدة بالتماز ج مع المركبات الأخرى، و تأثير هذه المجموعات لم تختبر أو تدرس. مبيدات الحشر ات، صمّم لقتل الحشر ات والأعشاب الضارة والفطر، وهى سامة أيضا إلى الأنظمة العصبية للإنسان. كلّ مادة كيمياوية نستعمل، كلّ مادة كيماوية ننتجها أو نصنعها في العصبية للإنسان. كلّ مادة كيمياوية نستعمل، كلّ مادة كيماوية عضوية ننتجها أو المائمة العصبية الزراعة مثلا تبقى على الأرض. فهى لا تختفى في الحقيقة بل تختبئ فقط. المنتجات العصبية الزيراة مثلا تبقى على الأرض. في لا تختفى في الحقيقة بل تختبئ فقط. المنتجات الكيماوية.

الكيمياء العضوية الخضراء هى فلسفة و طريقة تفكير. وهى ليس فرع جديد من الكيمياء ولكن هى أستخدام مجموعة من الأدوات والتكنولوجيات والتقنيات التي يمكن أن تساعد الكيميائيين في إنتاج وتطوير منتجات ودّية بيئية وأكثر كفاءة. وتهتم الكيمياء العضوية الخضراء بإستخدام مجموعة المبادئ التى يمكن أن تخفّض أو تزيل إستعمال المواد الخطرة في تصميم، وصناعة وتطبيق المركّبات الكيمياوية. وكذلك تهدف لإستبدال المواد الكاشفة الخطرة بأخرى قابلة للتجديد وأكثر أمانا؛ وكذلك تقليّل أواذالة النواتج الثانوية للتفاعلات وتفادى أستخدام مواد مساعدة، مثل المذيبات والكواشف المساعدة بقدر الإمكان.

في فترة قليلة، من الواضح أنّ، قواعد الكيمياء الخضراء لن تكون بما فيه الكفاية أن تمنع البيئة؛ لقد حان الوقت لتفتيش عن إستر اتيجية فعّالة أكثر أو إستر اتيجية أخرى مصاحبة لتوفير الأمان لعالمنا.