AIR-ASSISTED SPRAYING AND ITS DRIFT

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ABSTRACT

The main objective of this investigation is to study and evaluate the spraving factors affecting on spray drift and the environment pollution using air-assisted spraying technique (twin spraying technique). The airassisted spraying device was modified and fabricated in some private local workshops at Dmanhour city, EL-Behira Governorate, Egypt. The experiments were divided in two operation conditions, as with and without air-assistance. The variables of study were four levels of spray height 30, 40, 50 and 60 cm, three types of nozzle (flat fan 110°) tip sizes 1, 3 and 5mm and four levels of operation pressure 1.5, 2.5, 3.5 and 4.5 bar. The performance indicators of spraying device were coefficient of uniformity (CU%) of spray patternator distribution. The results were as: The maximum values of (CU%) due to using air assisted unit were 87.25, 96.06 and 88.24% at spray height 40 cm and spray pressure 2.5bar by using nozzle tip size of 1mm, 3mm and 5mm, respectively. Meanwhile, the lowest values were 77.54, 86.23 and 80.81% at spray height 60 cm by using nozzle tip size of 1mm, 3mm and 5mm, respectively without air. The off-target distance decreased from 7 to 4 m at spray height 40 cm by using nozzle tip size of 3 mm, average wind speed 1.26m/s using air assistance technique. The obtained values of (VMD) increased by using the same nozzle tip size 3mm and spray height 40 cm from 209.98 µm without air assistance to 235.18 µm with air assisted unit. The values of deposition rate increased to 0.472, 0.468, 0.446 and $0.462 \text{ mm}^3/\text{cm}^2$ at the top plant level and increased to 0.389, 0.384, 0.360 and 0.360 mm^3/cm^2 at the bottom plant level when using nozzle tip size of *Imm and with air assisted unit at spray height of 40 cm and spray* pressure levels of 1.5, 2.5, 3.5 and 4.5 bar respectively.

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Recommendation: using air assisting technique for increased of uniformity and decreased the drift.

INTRODUCTION

rimary task of sprayers is to deliver the working fluid to the target surface in a finely divided form. The operating process of any sprayer consists of delivering the working fluid either by a pump or by air pressure for the reservoir to the spraying device nozzle that atomizes it into fine droplets and the desired spray forms. The spray drift is defined as the movement of a pesticide through the air, during or after application, to a site other than the intended target. The drift may be influenced by various factors: (1)Meteorological factors: wind speed, atmospheric stability, turbulence, temperature and humidity; (2) Application factors: sprayer type, nozzle type, nozzle size, nozzle pressure, release height, angle at which the pesticides are spread and driving speed; (3) Formulation: additives, density and viscosity (Combellack, 1982). The air-assisted spraying is an effective method of improving spray penetration and reducing spray drift (Hadar, 1991). Airassisted sprayers use air jets to carry pesticide droplets to the target position, to displace the air inside the crop canopy and to assist a uniform deposition of the pesticide droplets on the targeted surface (Da Silva et al., 2006; Delele et al., 2005). Kappel and Stentrop (2003) classified the types of air assisted spraying systems according to the function of air and the operation principles as follows:-

- 1- Air assisted nozzle. (pneumatic)
- 2- Sleeve boom. (perforated air bag along the boom distribute)
- **3-** Vacuum system. (indirect use of air assistance, sleeve boom type air bag)

4- Twin system. The twin system is defined as the only air assisted sprayer with the patented possibility to angle air and liquid together in such a way that it is possible to counteract wind direction and forward speed. Hardi International Technical Report (1988-1993) showed that twin air assisted sprayer makes it possible to angle the "air-curtain" together with the spray swath of drops, thereby making it possible to compensate for the direction of the wind.

The main objectives of this investigation are:-

- 1. Construct the prototype air assisted spray device.
- 2. Study some engineering factors which affect drift when using air assisted spray device.
- 3. Increase the spray distribution efficiency and spray control efficiency.

MATERIALS AND METHODS

The laboratory device of air-assisted spraying was fabricated in private local workshops at Dmanhour city, EL-Behira Governorate (دمنهور -بحیرة). The main specifications of the laboratory spray device of air-assisted unit are summarized in Table (1). Fig. (1): Schematic drawing of air nozzle and Liquid nozzle and its directions. The main components of the spray device are illustrated in Fig. (2)

To estimate and evaluate the effect of factors on the spray drift and spray efficiency, some factors were taken under consideration as: spray height, 30, 40, 50 and 60 cm, spray pressures, 1.5, 2.5, 3.5 and 4.5 bar and nozzle tip size, 01 orange, 03-blue and 05-brown mm. the number before the color means diameter of nozzle and the color shows the categories of nozzle (ASAE S-572 spray tip classification by droplet size).

Classification categories, symbols and corresponding color codes are as follows:

Classification Category	Symbol	Color Code	Approximate VMD
Very FineVF		Red	<100
Fine	F	Orange	100-175
Medium	M	Yellow	175-250
CoarseC		Blue	250-375
Very CoarseVC		Green	375-450
Extremely Coarse	XC	White	>450

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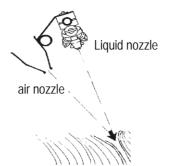


Fig. (1): Schematic drawing of air nozzle and Liquid nozzle and its directions.

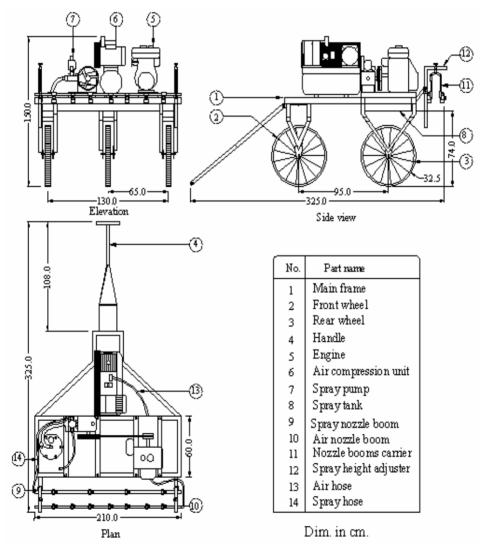


Fig. (2): Schematic drawing of laboratory air assisted spray device.

specifications			
Overall length	(cm)	325	
Overall width (cm)		210	
Overall height (cm)		150	
Ground clearance (cm)		65	
Engine	Engine type	Yanmar	
	Cooling system	Air cooled	
	Max. output	5 HP	
	Fuel type	Gasoline	
	Capacity of fuel tank (1)	5	
	Starting method	By robe	
	Number of cylinders	1	
Spray pump	Type and model	WULE, WL-45 B	
	Dimensions (L x H x W)	397 x 308 x 370	
	Mass	15.5 kg	
	Max. pressure	35 bar	
	Discharge	40 <i>l</i> /min	
Air	Type and model	Royal -3.00	
	Power source	3 HP (2.2 kW)	
	Output capacity	170 <i>l</i> /min	
	pressure	80 N/cm ²	
compression	Tank capacity	501	
unit	Mass	50 kg	
	Tank diameter	50 cm	
	Tank length	115.9cm	
	length	200 cm	
Air and spray	Max. height	140 cm	
booms holder	Min. height	30 cm	
unit	Nozzle spacing	50 cm	
	Nozzle type	Hardi ISO 110° flat fan	
	Number of nozzle	4	
Spray solution tank	Length	150 cm	
	Width	50 cm	
	Height	14 cm	
	Capacity	100 liters	

Table (1): The main specifications of the laboratory spraying device of air-assisted unit.

<u>1- Spray pattern distribution characteristics</u>

1-1Spray volume

A patternator table was used to determine discharge spray volume in collected pockets during operating the laboratory spraying device with and without using air assisted technique. The laboratory device was operated and adjusted under the study parameters as spray pressure, spray height and nozzle size without and with air assisting unit using tap water at 25°c as the spray liquid. After each experiment, the spray in the collectors under patternerator grooves was taken and weighed to estimate the spray volume.

1-2 Coefficients of variance (CV %.) and uniformity (CU%)

The measurements of distribution patterns were carried out using the data collected from patternator table under the study parameters. The coefficient of variation (CV %) and spray uniformity(CU %) in the distribution pattern were calculated between the centers of nozzles across the boom using the standard deviation (δ) and coefficient of variation (CV%) equations according to **Ozkan et al.**, (1992)

Where:

- x_i = the individual collection point from the swath width (Amount of spray deposited in a cylinder in the spray swath).
- \overline{x} = the arithmetic mean of collection points across the spray swath. (Mean of spray distribution across the spray swath.)

n = number of collection points (Number of measurements)

 δ = standard deviation; and *CV* % = coefficient of variation.

The spray uniformity (SU%) in the distribution pattern, for each experimental treatment could be estimated using the following formula according to ASAE Standard (1992):-

CU % = 100 - CV------(4)

2- Spray deposition characteristics

2-1 flow rate

Awady (2000) showed that the droplet size varies with the nozzle area (with d^2) and with the inverse of the pressure square root.

 $q = d^* / \sqrt{p} , \qquad (5)$

Where: d= Diameter of nozzle "mm"

P = Operation pressure "bar"

2-1 number of droplets/cm²

A yellow water sensitive paper was used as an artificial surface to receive spray droplets that deposit on upper and lower surfaces of cotton plant leaves. The depositing spray droplets number on upper and lower plant leaf surfaces were counted in one square centimeter for each spray treatments by scanning the water sensitive paper on the computer and magnifying it to about 60x.

2-2 Volume mean diameter (VMD)

Volume median diameter was estimated in this study by measuring the droplet sizes for laboratory air assisted spraying device using water sensitive paper magnified to about 60x, then the horizontal and vertical diameters were measured and converted to original size in μ m. The results were recorded, classified in successive classes (with a range of 50 microns) and the spray droplet size was calculated expressed in volume median diameter (*VMD*) according to the following equation:-

$$\text{VMD} = \left[\sum_{i=1}^{i=n} n_i x_i^3 / \sum_{i=1}^{i=n} n_i \right]^{\frac{1}{3}} - - (7)$$

Where :

 n_i = Number of droplets at each classification droplet size

 x_i = Mean droplet diameter for a given class.

2-3-Spray deposition rate

For calculating deposition rate, the following equation was used:

 $D_r = n (4/3 \pi r^3)$ ----- (8)

Where:

$$D_r$$
 = deposition rate (mm³/cm²).
 n = No. of droplets/cm².
 $r = \frac{VMD}{r} in (mm)$

2-4- Spray deposition ratio

4

The spray deposit ratio (λ) between the upper and lower surfaces of plant leaves was determined for laboratory spraying device as follows :

$$\lambda = \frac{SD_{lower}}{SD_{upper}}$$
(9)

Where :

 SD_{lower} = Spray deposit on the lower leaf surface, No. /cm²,

 SD_{upper} = Spray deposit on the upper leaf surface, No./cm².

2-5-Spray drift deposition

The spray drift deposition measurement was conducted by using the water sensitive paper as following:-

- 1- The drift deposition was evaluated at 1, 2, 3, 4, 7 and 12 m from last nozzle under the experiment conditions of 40 cm nozzle spacing boom height above crop 50 cm. The wind direction was perpendicular to driving direction, average wind speed was 1.26 m/s, average RH 53.78 %, and average air temperature 31.1°c.
- 2- Spray drift measurements were carried out by passing the air assisted spraying device on the cotton plants swath and operating the spray

device to apply spray on the cotton plants with and without using the air assisted technique.

3- The water sensitive paper placed inside the cotton plants rows and outside the plants swath were collected and the droplets number and diameters were determined to estimate the air borne spray drift occurred on the different distances from the last downwind nozzle by using the number of droplets/cm² and volume median diameter.

RESULTS AND DISCUSSION

The spray flow rate, total spray volume, average nozzle spray volume, coefficient of variance, uniformity coefficient, symmetry, deposition rate droplets diameters, numbers of droplets and droplets drift were measured as indicators to spray quality and spray efficiency.

1. Effect of operation pressure and nozzle size on flow rate

Fig. (1) illustrates the relation between average flow rate (q) l/min and operating pressure (P) "bar" at different diameters of nozzle.

The relation was power equation as :

 $\mathbf{q} = \mathbf{a} \mathbf{P}^{\mathsf{B}}....(1)$

The parameter "a" depends on area of nozzle. The parameter "B" depends on type of flow, the mean of parameter "B" was 0.536, compared with **Awady (2000)** who showed that "q" varies with the square root of pressure.

Figs. (2) illustrates the relation between parameter " a " and area of nozzle. The relation is linear as:

$$a = 0.046 \text{ Dn}^2 \dots (R2 = 0.909) \dots (R2 = 0.909)$$

From equation s(1) and (2). The equations (1) became as:

$$q = 0.046 Dn^2 P^{0.536}$$
.....(3)

Where:

q = Flow rate of nozzle "l/min"

Dn = Diameter of nozzle "mm"

P = Operation pressure "bar"

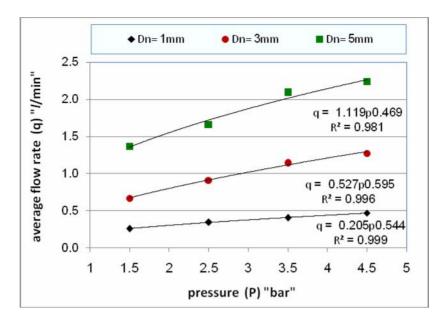


Fig.(1): Relation between average nozzle flow rate and pressure at different diameter.

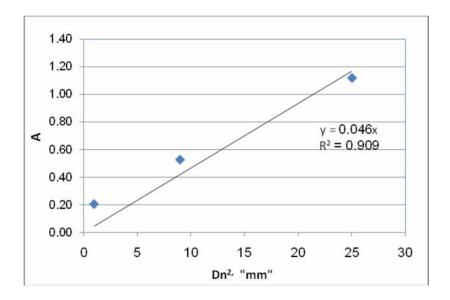


Fig.(2): Relation between parameter "a" at different nozzle diameters.

2. Effect of air assisting on spray quality and spray efficiency

Effect of pressure, spray height and nozzle tip size on spray uniformity with and without air assisting

Fig.(3) shows the effect of spray height and spray nozzle size on the coefficient of uniformity (CU%) using laboratory spraying device with and without air assisted unit. The effect of using the air assisted unit was highly improved with using air assisted unit than that without. The maximum values of (CU%) due to using air assisted unit were 87.25, 96.06 and 88.24% at spray height 40 cm and spray pressure 2.5 bar by using nozzle tip size of 1mm, 3mm and 5mm, respectively. Meanwhile, the lowest values were 77.54, 86.95 and 80.81% at spray height 60 cm and spray pressure 2.5 bar by using nozzle tip size of 1mm, 3mm and 5mm, respectively, without air assisted.

3. Effect of air assisting on spray drift

Off- target spray distance

Fig.(4) shows the number of droplets/cm² drifting outside of the target area at 1, 2, 4, 7, and 12 m from the last nozzle on the sprayer, which collected by water sensitive paper under different study parameters. These results conclude that the number of droplets drifted outside target area were highly affected by using the air assisted unit compared without using it, as with spray pressure and height. The number of droplets/cm² drift off-target area was found to be 9.73, 4.76, 2.66, 1.24 and 0.00 droplets/cm² at distances of 1, 2, 4, 7, and 12 m respectively, without using air assisted units compared with 5.88, 3.12, 1.56, 0.00 and 0.00 droplets/cm² by using air assisted unit under 40 cm spray height, 3 mm nozzle tip size and 4.5 bar spray pressure.

The highest value of droplets number/ cm^2 was obtained at distance of 1 m from last nozzle at spray pressure of 4.5 bar and spray height of 60 cm at any given nozzle tip size under study by using laboratory spraying device with and without air assisted unit.

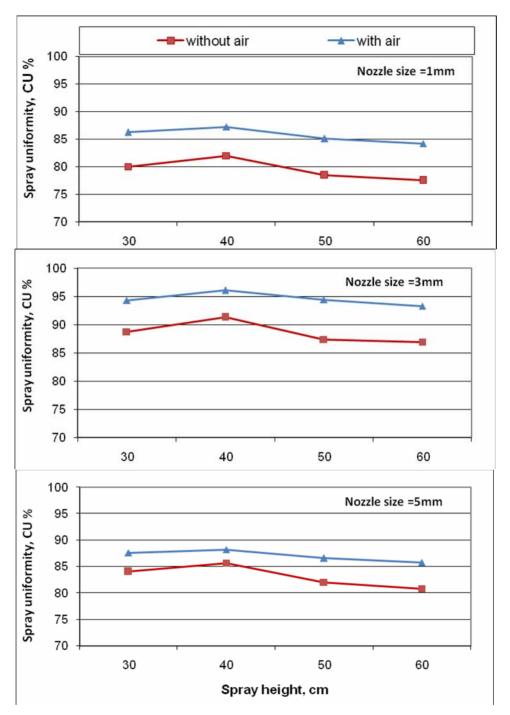


Fig. (3): Relation between spray height and the coefficient of uniformity, CU% at spray pressure 2.5 bar with and without air assisted unit at overlap100%.

The longest distances, from the last nozzle, which the spray drift droplets reached to were 7m, by using nozzle tip size 1 mm and 4 m by using nozzle tip sizes of 3 and 5 mm at any given spray height and spray pressure levels without using air assisted unit compared with 7 m by using nozzle tip size of 1 mm, 4 m by using nozzle tip size of 3 mm and 2 m by using nozzle tip size of 5 mm when using air assisted unit of spray device under the highest spray height and spray pressure.

The effect of using air assistance technique was highly significant with nozzle tip size of 1mm than with other nozzle tip sizes of 3 and 5 mm. The off-target distance decreased from 7 to 4 m by using nozzle tip size of 3 mm and air assistance and decreased from 4 to 2 m by using tip size of 5 mm and air assistance at any given spray height and pressure level.

4. Effect of air assisting on deposition characteristics

4.1. Droplets numbers/cm²

Fig. (5) illustrates the relation between numbers of droplet/ cm^2 and sprav pressure, by using nozzle tip sizes 1,3 and 5mm at the upper and lower plant leave surfaces at the three levels of plant height by using spraying device with and without air assisted units. The droplets/cm² increased by increasing the spray pressure and decreased by increasing sprav height. Also, at any given spray pressure, the number of droplets/cm² decreased as the nozzle tip size increased. At the top level of plant the highest values obtained on the upper leaves surfaces were 32.12, 35.60, 38.47 and 44.01 droplets/cm² by using nozzle tip size of 1 mm without air assisted spraying device under spray pressure of 1.5, 2.5, 3.5 and 4.5 bar respectively, at spray height of 40 cm compared with 34.82, 38.73, 42.95 and 41.97 droplets/cm² using the same mentioned spray conditions with air assisted unit. At the bottom of plant levels, the nozzle tip size of 1 mm gave the highest number of droplets/cm² by using with air assisting on the upper and lower leaf surfaces, which were 30.30 ,33.85 ,36.45 and 41.39 droplets/cm² and 19.92, 21.96 ,24.77 and 31.13 droplets/cm² at spray pressures of 1.5, 2.5, 3.5 and 4.5 bar respectively, at spray height of 40 cm.

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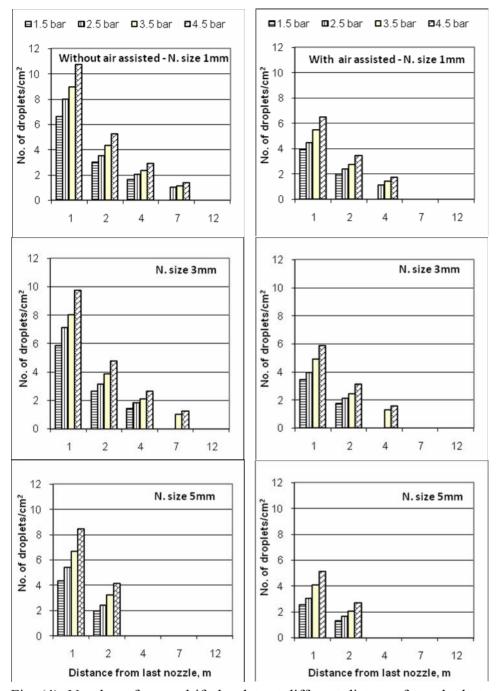


Fig. (4): Number of spray drift droplets at different distance from the last nozzle at different spray pressure, spray height 40 cm and average wind speed 1.26 m/s using with and without air assisted unit.

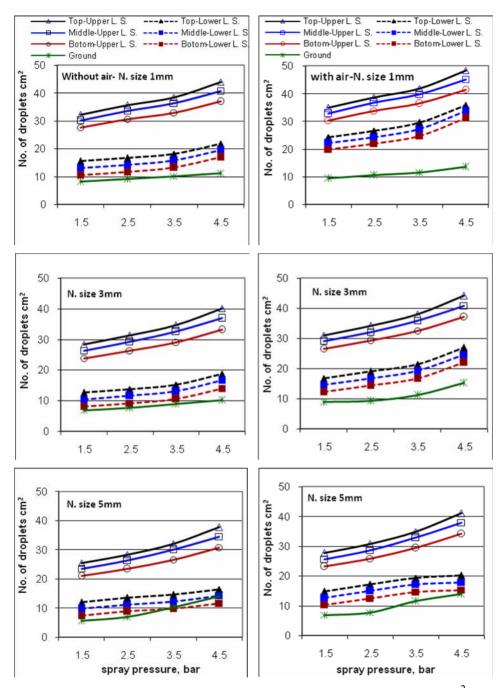


Fig. (5): Relation between spray pressure and number of droplets/cm² on the upper and lower plant leaf surfaces at different levels of plant height using spray height 40 cm for laboratory spraying device with and without air assisted unit.

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The number of droplets loss on the ground, collected by water sensitive paper between cotton rows, was different from one nozzle to another as well as from spray height and pressure level to another. The values of No. of droplets/cm2 on the ground were 8.29, 9.13, 10.17 and 11.26 by using nozzle tip size of 1 mm compared with 6.91, 7.72, 8.83 and 10.09 by using nozzle tip size of 3 mm and 5.70,7.00, 10.40 and 14.00 by using nozzle tip size of 5 mm at spray height of 40 cm and spray pressure levels of 1.5, 2.5, 3.5 and 4.5 bar respectively.

4.2. Volume median diameter, VMD

The effect of using air assisted unit

Fig.(6) shows the values obtained of VMD by using nozzle tip size of 1 mm without air assisted unit at spray height of 40 cm at the top of plant level were 223.20, 209.98, 193.20 and 182.08 μ m on the upper surface compared with 197.58, 180.90, 163.20, and 150.00 μ m on the lower surface, while they were at the bottom plant level 218.68, 205.12, 187.68 and 175.10 μ m on the upper surface compared with 193.13, 176.28, 158.49and 145.18 μ m on the lower surface. However, these values increased by using the same nozzle tip size and spray height with air assisted unit to 244.63, 235.18, 218.32 and 207.57 μ m on the upper surface at the top of plant level compared with 235.12, 218.89, 200.74 and 186.00 μ m on the lower surface. meanwhile, at the bottom plant level they were 240.11, 230.30, 212.80 and 200.59 μ m on the upper surface compared with 230.67, 214.27, 196.03 and 181.18 μ m on the lower surface under spray pressure levels of 1.5, 2.5, 3.5 and 4.5 bar respectively.

Deposition rate

Fig. (7) illustrates the values obtained of the deposition rate on the different levels of plant height. The maximum values of deposition rate were 2.360, 2.390, 2.450 and 2.570 mm³/cm² at the top level on upper leaf surface and they were 1.040, 1.070, 1.050 and 1.040 mm³/cm² at the bottom level on lower leaf surface when using spraying device with nozzle tip size of 5mm and without air assisted unit at spray height of 40 cm and spray pressure levels of 1.5, 2.5, 3.5 and 4.5 bar respectively.

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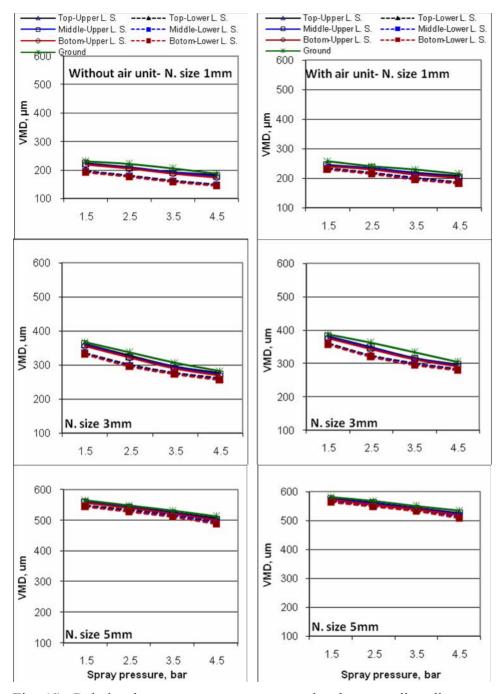


Fig. (6): Relation between spray pressure and volume median diameter (VMD) at spray height 40 cm using different nozzle tip size with and without air assisted unit.

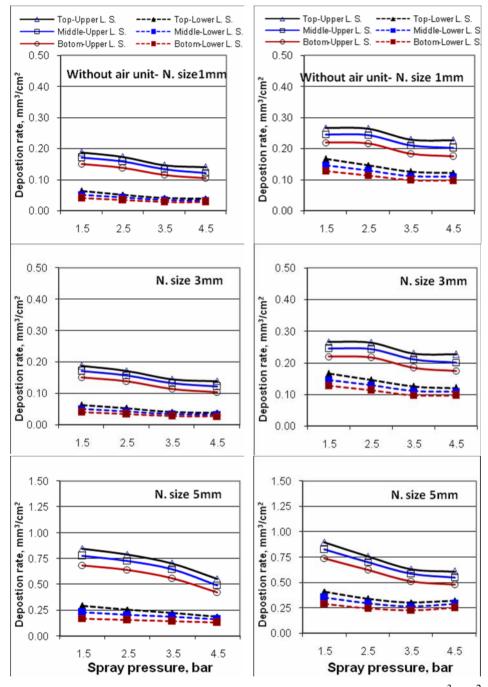
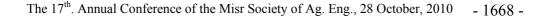


Fig. (7): Relation between spray pressure and deposition rate, mm³/cm² under spray height 40 cm using different nozzle tip size with and without air assisted unit.



However, in case of using spraying device with air assisted unit the values of deposition rate at the same above mentioned spray condition increased to 2.780, 2.830, 2.940 and 3.120 mm³/cm² at the top plant level and they increased to 1.410, 1.520, 1.570 and 1.420 mm³/cm²at the bottom plant level respectively. Also deposition rate increased by increasing the nozzle tip size from 1 mm to 3 mm or to 5 mm.

Deposition ratio

The values obtained of the deposition ratio on the different levels of plant height gave the maximum values of deposition ratio were 0.44, 0.45, 0.43 and 0.40 at the top level and it were 0.34, 0.36, 0.35 and 0.36 at the bottom level when using spraying device with nozzle tip size of 5mm and without air assisted unit at spray height of 40 cm and spray pressure levels of 1.5, 2.5, 3.5 and 4.5 bar respectively. However, in case of using spraying device with air assisted unit the values of deposition ratio at the same above mentioned spray condition increased to 0.51, 0.54, 0.53 and 0.46 at the top plant level and they increased to 0.43, 0.47, 0.48 and 0.50 at the bottom plant level respectively.

SUMMARY AND CONCLUSION

The laboratory device of air-assisted spraying was designed and fabricated to control or minimize the spray drift. The objective of this investigation is to study and evaluate the effect of spray drift by using air-assisted spraying technique. The obtained results of the experimental work can be summarized and concluded in the following points:-

- The maximum values of the coefficient of uniformity were at 40 cm spray height and 2.5 bar spray pressure with 110° flat fan nozzle tip size of 3mm.
- The spray drift losses increased by a range of 2.04- 9.78%, 1.02- 4.89 % and 1.16 9.98% with air assisted unit using 1, 3 and 5mm nozzle tip sizes, respectively.
- The number of droplets/cm2 drift off-target area was found to be 9.73, 4.76, 2.66, 1.24 and 0.00 droplets/cm2 at distance of 1, 2, 4, 7, and 12 m respectively, without using air assisted units in comparison with 5.88, 3.12, 1.56, 0.00 and 0.00 droplets/cm2 by using air assisted

unit under spray condition of 40 cm spray height, 3 mm nozzle tip size and 4.5 bar spray pressure.

- The highest values of the number of droplets at the top level of plant obtained on the upper leaves surface were 32.12, 35.60, 38.47 and 44.01 droplets/cm² by using nozzle tip size of 1 mm without air assisted unit of spraying device under spray pressure of 1.5, 2.5, 3.5 and 4.5 bar respectively, at spray height of 40 cm compared with 34.82, 38.73, 42.95 and 41.97 droplets/cm² using the same previously mentioned spray conditions with air assisted unit.
- The obtained values of (VMD) were increased by using the same nozzle tip size 3mm and spray height 40 cm from 209.98 μm without air assisted to 235.18 μm with air assisted unit.
- In case of using spraying device with air assisted unit, the values of deposition ratio increased to 0.44, 0.45, 0.43 and 0.40 at the top plant level at spray height of 40 cm, using nozzle tip size 5mm and spray pressure levels of 1.5, 2.5, 3.5 and 4.5 bar respectively

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<u>الملخص العربي</u> الرش المساعد هوائيا وانجرافه

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تعتبر تقنيه النظام الثنائى من الطرق الحديثة فى نظم الرش حيث هى عبارة عن مصدر للرش ومصدر للهواء حيث يتقابل الهواء بالمبيد ويوجهه ويتحكم فيه أو يكون الهواء كستاره واقيه للمبيد لكى لايتأثر بالرياح الخارجية. من أجل ذلك تم تصميم جهاز رش ثنائى (twin system) كنموذج أولى وتم دراسة العوامل التالية:

- أربع مستويات لارتفاع فوهات الرش 30 & 40 & 50 60 سم
- أربع مستويات من ضغوط الرش المختلفة 4.5 & 3.5 & 2.5 بار

3. ثلاث مقاسات أقطار أقراص فوهات الرش 1 & 3 & 5 مم

ومع الثلاثة العوامل السابقة تم استخدم جهاز للرش بمساعده الهواء وبدون مساعده الهواء **وكانت أفضل النتائج كالاتي:**

- أفضل انتظاميه كانت عند استخدام الهواء المساعد عند ضغط 2.5 بار وارتفاع رش
 40 سم بأقطار فو هات 3مم حيث كانت الانتظامية 96.06%
- تناقص الفقد في انجراف الرش عند استخدام الهواء مع جهاز الرش تحت الدراسة ويتراوح هذا النقصان في المدى من 2,04- 9,98% & 1,02- 4,89% & 1,16
 ويتراوح هذا أقطار 1 & 3 & 5 مم .

2 باحث أول - معهد بحوث وقاية النبات - مركز البحوث الزراعية

3 طالب ماجستير - قسم الهندسة الزراعية – كليه الزراعة بالقاهرة - جامعه الأز هر

¹ أستاذ الهندسة الزراعية المساعد – قسم الهندسة الزراعية – كليه الزراعة بالقاهرة- جامعه الأز هر

- أعلى قيم لعدد القطرات على المستوى العلوى للنبات على سطح الورقة بدون استخدام الهواء المساعد 22.12 43.02 38.47 38.47 قطره/سم2 وعند استخدام الهواء المساعد ارتفعت الى34.82 38.73 41.97 48.37 بأقطار فوهات 1مم على ارتفاع رش 40سم عند مستويات الضغط 1,5 & 2,5 & 3,5 8 على الترتيب.
- زادت قيم القطر الحجمى للقطريات من 209.98ميكرون بدون وحدة الهواء إلى 235.18ميكرون وباستخدام الهواء عند ارتفاع الرش40 سم بأقطار فوهات 1مم مستويات الضغط 1,5 & 2,5 & 3,5 على الترتيب.
- زادت نسب الترسيب لقطيرات الرش على سطوح أوراق النباتات وعلى ارتفاع 40 سم باستخدام الهواء وبأقطار أقراص فوهات 1مم هى 62, & 55, & 55, على ضغوط 1,5 & 2,5 & 4,5 على الترتيب.