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AZOLLA FERN AS UNTRADITIONAL RESOURCE OF PROTEIN

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ABSTRACT: Azolla is a floating aquatic macrophyte belonging to the family of Azollaceae. The fern of azolla hosts a symbiotic ceyanobacteria (anabaena azollae), which is responsible for the fixation and assimilation of atmospheric nitrogen. Azolla has been reported to be a very good source of protein, essential mineral elements and vitamins. Out of several species, azolla (Azolla nolotica) has been reported to be best suited for tropical climate and livestock feeding. The measurements of colour, crude protein, crude fiber, ether extract, total ash and phenol compounds were recorded. In azolla, colour values of lightness (L) and yellow blue colours (b) were 39.15 and 7.38, respectively. On the other hand, the values of red to green colours (a) were 1.8. The mean concentration (% of DM) of organic matter, crude protein, crude fibers, ether extract, total ash, nitrogen free extract (NFE) were 47.22, 31.67, 11.04, 5.90, 15 and 36.39, respectively. Concentrated protein of azolla (ACP) could be used as feed supplement for human because its high levels of carbohydrate, protein, crude fat, total digestible nutrients and lower crude fiber contents. After concentration, the values of colours (lightness) decreased to 33.23. Also, the values of red to green colours (a) and yellow and blue colours (b) were decreased to 1.47 and 3.00, respectively after concentration. Chemical analysis indicated that (ACP) contained (DM %) crude protein of 40.83, crude fiber (4.63), ether extract (5.06), ash (17) and carbohydrate (30.5). Added to that, the gross energy value of 434.67 kcal/100 g was obtained. The concentrations of calcium and phosphorus were 55.48 and 1.51%, respectively.

Key words: Azolla, concentrated protein, nutritional, chemical evaluation.

INTRODUCTION

Azolla is a free floating aquatic fern belonging to family Azolaceae and can be easily propagated but requires abundant standing water, relative humidity of 85-90%, pH of 4.5-6.5, salinity between 90 to150 mg/l and adequate phosphorus for its nutritional needs. It is labour intensive, grows fast. Azolla doubles its weight in 3-5 days. It can reach a fresh weight of 15-20 t/ha in about 20 days (Shaltout et al., 2012).

Azolla is used as animal feed, human food and medicine, water purifier, green manure, hydrogen fuel, biogas producer, weed of insect controller, and reduces ammonia volatilization after chemical nitrogen application. It improves the water quality by removing excess quantity of nitrates and phosphorus (**Costa** *et al.*, **2010**). More than 200 papers have been published on various aspects of azolla in relation to its nutritive value; its vitamin content nevertheless has so far received little attention despite its importance in animal nutrition. Azolla is a potential feed ingredient. Azolla is rich in protein; total protein is (25-30%), so that it can be used as a plant protein source and provitamins for nutrition (Lejeune *et al.*, 1999).

Azolla is rich in essential amino acids, vitamins, proteins, polyphenols, sugar, anthroquinone glycosides and steroids. The use of azolla as an ingredient in feed for poultry, broiler, hen and chickens (Alalade and Iyayi, 2006) has been tested, with favorable results. Due to the high productivity in natural conditions, nutritive value and fish appetency (Liu, 1988), azolla has been used as a potential ingredient in omnivorous and phytophagous fish feed (Abou *et al.*, 2001).

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The aim of the present study is utilizing azolla fern to produce concentrated protein and evaluating its chemical and nutritional value in human food. The chemical attributes were evaluated before and after concentration.

MATERIALS AND METHODS

Fresh azolla; (Azolla nolotica) was obtained from Agricultural Research Center, Egypt and cultivated in pits under natural light and temperature 20 to 30°C. Pits of size 8ft ×5ft with depths of 10 cm were dug and spread with polyethylene sheets to hold the water. In each pit, 10-15 kg of sieved fertile soil was applied uniformly to a thickness of 3 cm. Two kilograms of old cow dung was mixed with 10 1 of water and poured over it. Super phosphate was added along with cow dung slurry at a rate of 20-30g/pit. Water was allowed to stand to a depth of 10 cm in the pit. About 10 g of super phosphate and 500 g of cow dung were added once every 4 days to fertilize the pits and to maintain the production rate of 1 kg/pit every day. Azolla multiplied rapidly and covered the complete pits within 7 days. Fully grown azolla was harvested every week from the water trough. The period of cultivation was 45 days.

Methods of Processing

Processing of azolla concentrated protein

Azolla concentrated protein was prepared according to the steps of **Gouda** *et al.* (2015) and most of the process was run at low temperature to prevent protein destruction as follows:

Washing process

After collecting azolla, it must be first washed in 0.5% sodium bicarbonate solution and subsequently three times in tap water. Excess water was removed by screw press till the water content decreases to 83-84%.

Kneading process

Solid salt (NaCl) of 1-1.5% and solid sodium bicarbonate of 0.5-1.0% to the weight of azolla were added to cutted azolla and the mixture kneaded until it becomes a viscous past.

Alcohol treatment process

The azolla paste was extruded and the first ethanol treatment was done. The temperature of the ethanol should be about 5°C. After the first ethanol treatment, the paste was passed through an extruder and put into the second ethanol treatment. The purpose of the second ethanol treatment was to bleak the hard coating of the surface caused denaturation in the first ethanol treatment.

Drying

The half-finished product had 50% ethanol. The ethanol was removed by centrifugation and the half finished product was transferred to the drying process. A drier at 70°C hot air blows away the remaining ethanol into the circulating air and dried the product.

Method of Analyses

Physical analyses

Weight was observed by a digital scale with five grams graduation. Protein yield was calculated as obtained concentrated protein/100 grams of dry sample \times 100 (**Omar**, 1998).

Viscosity was determined using a Brookfield Viscometer (Model DV-I, USA) at room temperature $(25 \pm 1^{\circ}C)$ with spindle No.2 at speed of 60 rpm as described by Askar and Treptow (1993).

The pH was measured using a digital pH meter (Model 41150 S/N 790aa 411 Icm 163 S.W) at 25°C (AOAC, 2000).

Colour was measured colormetric using tristimulus colour machine with the CIE lab colour scale (Hunter, Lab Scan XE- Reston VA, USA) whereas; L = white (100) to black (-80), a = red (100) to green (-80) and b = yellow (70) to blue (-80). Three values of (L), (a) and (b) were taken. Results were expressed as lightness (L), Chroma (C) = $[(a)^2 + (b)^2]^{1/2}$, hue angle (hab=tan-¹ [(b) (a)-¹], where 0° = red purple; 90° = yellow; 180° = bullish green; 270° = blue. Euclidean distance between two colours points (Δ E) was calculated as the mean square of differences in individual (L), (a) and (b) values [Δ E. = (Δ L² + Δ a² + Δ b²=)] ^{1/2} (Sapers and Douglas, 1987).

Energy content was calculated according to the equations of Gross energy (GE) (Kcal Kg^{-1}) =

5.72 CP (%) + 9.5 EE (%) + 4.79 CF (%) + 4.03 NFE (%) (**NRS**, **1984**), Digestible crude protein (DCP) (in DW %) = 0.929 CP (in (%) DW) - 3.52 (**Demarquilly and Weiss**, **1970**), total digestible nutrients (TDN) (in (%) DW) = 0.623 (100 + 1.25 EE) - 0.72 P (**Naga and El-Shazly**, **1971**), Digestible energy (DE) (Mcal kg^{-1}) = 0.0504 CP (%) + 0.077 EE (%) + 0.02 CF (%) + 0.000377 (NFE)² (%) +0.011 (NFE) (%) - 0.152×1000 (**NRS**, **1984**), Metabolized energy (ME) = 0.82 DE (**Garrett**, **1980**) and Net energy (NE) = 0.50 ME (**NRS**, **1984**); whereas EE = Ether extract, CF = Crude fiber, CP = Crude protein and NFE = Nitrogen free extract

Determination of protein solubility

One gram of product powder was added to 40 ml of distilled water and 3% NaCl. A vortex mixer (Thermolyne Maxi Mix II, USA) was used for 2 min to homogenize the samples. Aliquots were centrifuged (Hettich Universal 30 RF) at 6280 rpm/5 min and the supernatants were collected for protein estimation. The protein solubility was calculated on the basis of 100% solubility of the protein (**Venugopal** and Shahidi, 1996).

Determination of water and oil holding capacities

The method of **Yasumatsu** *et al.* (1972) was followed to determine the water and oil holding capacities. The sample was mixed with water or corn oil (1: 10) and mixed for 30 sec using a Moulinex mixer (Type 716, France) at the maximum speed. The samples were then allowed to stand at room temperature for 30 min and centrifuged at 5000 rpm for 30 min. The volume of supernatant was recorded in a 10 ml graduated cylinder. Results were expressed on dry weight basis.

Determination of emulsifying capacity

Five grams of product powder was added to 25 ml of distilled water and 25 ml of corn oil. The mixture was then blended (Waring Blender, USA) for 1 min and transferred to a 50 ml calibrated centrifuge tube. The tube was centrifuged at 7500 rpm for 5 min (Hettich Universal 30 RF, USA). The emulsification was calculated by dividing the emulsion volume after centrifugation by the original emulsion volume and then multiplying by 100 (Yasumatsu et al., 1972).

Whippability and foaming stability

Three grams of product powder were dispersed in 100 ml of distilled water and the mixture was homogenized for 1 min using a Polytron homogenizer at setting 4. The mixture was then poured into a 250 ml graduated cylinder and the total volume was read. Whippability was expressed as percentage volume increase upon whipping, and foaming stability was calculated as the volume of foam remaining after 0, 5, 10, 40 and 60 min quiescent periods (Sathe and Salunkhe, 1981).

Turbidity

Samples of azolla product powder were diluted with distilled water ratio of 1:100. The absorbance of the dispersions was determined at 600 nm on a UV-Vis spectrophotometer. This absorbance was used as an indicator of turbidity (Xu et al., 1996).

Gravimetric analysis

Gravimetric analysis of the coagulum or the supernatant after centrifugation has been employed due to the method of the coagulation process. Recovering or separating the precipitate or coagulum from the solution can be difficult because the precipitates can vary from rapidly sedimenting flocculates to non sedimenting, sollike opaque aggregates. To follow thermal precipitation of protein solutions, Hegg et al. (1978) removed volumes of solution at various time or temperature intervals of heating, centrifuged the solution, and calculated the percentage of aggregated protein as the decrease in absorbance of the supernatants at 380 mm. For slower-sedimenting plateaus, absorbance at 340 nm (opalescence) of the supernatants was measured.

Cooking yield

Twenty grams of sample with or without added hydrolysate, were transferred into a preweighed 5% centrifuge tube and homogenized with 20 grams of water. Tubes were covered with aluminum foil and placed in a boiling water bath for 20 min. The mixture was then cooled to room temperature and centrifuged for 15 min at 3000 rpm. The juice released was decanted and the sample was blotted over a Whatman No. 1 filter paper and transferred back into the tube. The percent of cooking yield was calculated from the weight difference data (Shahidi *et al.*, 1994).

Chemical analyses

Moisture content, ash, fat ether extract, minerals (calcium and phosphorus), carbohydrates and crude fiber contents were determined according to AOAC (2000).

Total nitrogen content was determined by kjeldahl method and crude protein content of the fresh samples was measured by multiplying the nitrogen value by 6.25 (Femenia *et al.*, **2008**).

Total phenolic substances were measured calorimetrically (as tannic acid) at 640 nm. Samples were extracted in alcohol 95 %, centrifuged and Foline-Ciocalteu reagent was used as indicator (Dóka and Bicanic, 2002).

RESULTS AND DISCUSSION

The yield of azolla was reported of about $100g/m^2/day$ of fresh weight per water trough. The production of aquatic plants is regulated by climatic and environmental factors such as temperature, day length, solar irradiance, and length of growing season, humidity, nutrients, salinity and pH (Eid *et al.*, 2012).

In azolla, the dry weight calculated was 8.1% of fresh weight. Parashuramulu and Nagalakshmi (2013) reported the value of 8.9%. The results of proximate chemical composition of dried azolla are presented in Table 1. The results of dried azolla were 3-5% moisture, 31.67% crude protein, 5.9% fat (ether extract), 11.04% of crude fiber, 15% total ash, 34.5% carbohydrate and 36.39% nitrogen free extract. On the other hand, azolla protein concentrated (APC) had the values of 3% moisture, 40.83% crude protein, 5.06% fat (ether extract), 17% ash, 4.63% crude fiber and 30.5% carbohydrate. These results are in accordance with those obtained by Moore (1969). On the other hand, dry matter content was 9.73% (Cherryl et al., 2014) which was in close agreement with the results of Balaji et al. (2009).

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The crude protein content of azolla and ACP estimated in the study was 31.67 and 40.83%, respectively (Table 1), which indicated that azolla could be used as a potential natural protein source in feeding humans. The crude protein value estimated is almost similar to the results obtained by **Kumar** *et al.* (2012). The high protein content could be due to high nitrogen content fixed by the endosymbiotic nitrogen fixing bacterium, *Anabaena azollae* (Pillai *et al.*, 2002).

On dry matter basis, azolla and ACP content of fat (ether extract) was at level of 5.90 and 5.06%, respectively (Table 1). Similar result of 6-6.7% was obtained by **Shiomi and Kitoh (1987)**. Generally, ether extract values varied between 1.60 and 5.05%. The results are near with findings of other researchers (**Basak** *et al.*, **2002**). Drying conditions did not significantly affect lipid composition or yields, indicating that drying conditions may be energetically optimized without the risk of product loss.

In azolla and ACP, the ash content was 15 and 17%, respectively (Table 1). The total ash content of azolla obtained in the present study was lower than the values reported by Ali and Leeson (1995) but higher than the value reported by Singh and Subudhi (1978).

For crude fiber, the values of 11.04 and 4.63% were recorded in azolla and ACP, respectively (Table 1). The higher values of crude fiber were recorded by **Kavya (2014)** (15.15%), while low crude fiber content of 9.2-11.3% was recorded by **Shiomi and Kitoh (1987)**. In azolla powder and APC, the values of carbohydrates were 34.5 and 30.5%, respectively (Table 1). Total carbohydrates in *Azolla filiculoides* are less than *Trifolium alexandrinum* (43.4%) (Chauhan *et al.*, 1980).

Phenolic contents were higher than 1.9% (Table 1). No work has so far been reported on the optimization of extraction of bioactive compounds from them.

In azolla and ACP, the values of nitrogen free extract (NFE) were higher of about 36.39 and 32.48 (Table 1). These values are the nearest to whose recorded by Cherryl et al. (2014) (33.84%), Chatterjee et al. (2013) (37.71%), Alalade and Iyayi (2006) (47%).

For organic carbon, the values of azolla and ACP were 47.22 and 46.11, respectively (Table 1).

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Component (%)	Values*		
	Azolla	Azolla protein concentration (ACP)	
	(Azolla nolotica)		
Moisture	.3-5	3.0	
Crude protein	31.67	40.83	
Ether extract	5.90	5.06	
Ash	15	17	
Crude fiber	11.04	4.63	
Carbohydrate	34.5	30.5	
Phenols	1.98	1.95	
Nitrogen free extract**	36.39	32.48	
Organic carbon (C)***	47.22	46.11	
pH	7.95	7.70	
Ca	47.20	55.48	
P	8.92	1.51	

Table 1. Chemical properties of azolla, and azolla concentrated protein (ACP)

* Values are means of three determinations and based on 100 g of dry weight.

** Nitrogen free extract= (100- crude protein+ lipid+ ash+crude fiber).

*** Formula; percentage carbon= (100 - percentage ash)/ 1.8. (Golueke, 1977).

Bolka (2011) reported 70-80% of organic matter, while Chatterjee *et al.* (2013) showed a value of 80.53%. Kavya (2014) showed a value of 82.16%. Also, Shiomi and Kitoh (1987) recorded a value between 35.1 to 46.2%.

The percentages of calcium and phosphorus in azolla were 47.20 and 8.92% while in ACP calcium increased to 55.48%, while phosphorous content decreased to 1.51% (Table 1). The calcium level of azolla obtained in this study was close to the reported value of Alalade and Iyayi (2006) but lower than that reported by Cherryl et al. (2014) who indicated that Azolla microphylla contained 2.58%. Balaji et al. (2009) found 0.4% and 0.44% phosphorus in azolla.

From Table 2, as Kcal/Kg of dry weight (DW), the energy content of azolla and ACP was recorded. Azolla has high content of gross energy (GE) of 436.73 and this value decreased to 434.67 after concentration the

protein of azolla. This may be due to the loss in components during concentration process.

On the other hand, the digestible crude protein (DCP) was increased from 259 in azolla powder to 344.1. This may be due to high content of protein in ACP. Contrary, total digestible nutrients (TDN) were 440.9 in azolla powder and decreased to 368.5 in ACP.

Generally, the net energy can be obtained from consuming azolla or ACP was in the same range of 123 and 127 Mcal/100 g of dry weight, despite the wide difference in chemical composition between azolla powder and ACP.

As for azolla powder (Table 2), lightness (L) value was 39.15. After concentration, the value decreased to 33.23. The lightness value of ACP was less than obtained for Cat fish concentrate (73.8) (Kristinsson *et al.*, 2005). Changes in lightness (L) were attributed to browning on the surface and loss of water indicating that tissues became darker with storage period (Rattanaponone *et al.*, 2001).

In azolla powder, the value of (a) parameter which reflects losses of red and green colour recorded 1.80. For concentrated protein of azolla (ACP) the value decreased to 1.47 after concentration process.

Concerning losses of yellow and blue colours (b) (Table 2), there were changes in (b) values. For azolla powder, the value was 7.38 and decreased to 3.00 in azolla protein concentrated (ACP).

According to **Ahmed** *et al.* (2002), the changes in (a) and (b) values are associated with a simultaneous change in the value of lightness (L). Generally, high content of dry matter (soluble solids) had high chroma value (Amaro *et al.*, 2012).

After concentration, there were an effect on colour was observed due to changing in hue angle values from 76.29° for azolla and powder to 63.88° in concentrated protein of azolla (ACP). Hue angle (°Hue) may improve the understanding of colour variations (Fonteles *et al.*, 2012).

The decrease or increase in hue angle values may be due to clear relationship between hue angle, lightness (L) and red to green colours (a) values. In this respect, **Solvat** *et al.* (2012) showed that storage temperature had an effect on hue angle values.

Total colour difference values (ΔE) were 39.88 for azolla powder, and then decreased to 33.39 in concentrated protein of azolla (ACP).

Choi *et al.* (2002) suggested that the values of total colour difference (ΔE) which more than 2 corresponds to visually perceptible difference in various products. Thus, the colour of ACP did not show visual difference compared to untreated samples. These results are positive.

In Table 3, results showed the changes in protein solubility of azolla protein concentrate (ACP) during storage at room temperature. Also, they showed that protein solubility of ACP was high at pH 12 of 699%. The changes in solubility proteins under a variety of extracting conditions has been taken as a measure of change in protein conformation *i.e.*, denaturation, and has been used as an indicator of the quality change that undergone. In addition, many functional properties of muscle food protein have been related to the solubilization of the protein in salt solution.

On contrary, the changes in emulsifying capacity of ACP during storage at room temperature were high at low pH 4 of 74g oil/g protein and decreased to 64g oil/g protein at pH 12 (Table 3). **Hermansson** (1971) reported that the protein concentrate can also produced at temperature of 50°C but it will have lower emulsifying properties and poor solubility.

On the other hand, the values of turbidity were different. At pH 4, the turbidity value was 1.298 and decreased to 0.315 at pH of 7-7.2 and 0.352 at pH 12 (Table 3). Shimada and Matsushita (1980) found that the turbidity of a 4.5% protein solution (3.6% ovalbumin, 0.9% conalbumin) heated for 15 min at 80°C decreases as the pH increases from 8 to 11, after which no turbidity was observed.

In Table 3, the results show the changes in water holding capacity of ACP at room temperature. The results showed that, water holding capacity was higher (420%) at pH (7-7.2) and decreased to 380% and 300% at pH 4, 12, respectively. These results are similar to that found by **Ogunlade** *et al.* (2005), since who stated that the water holding capacity of the fish products are generally in the range of 280-404%.

Abou-Zaid and Elbandy (2014) showed that protein extraction process caused the increase in the water holding capacity (WHC) value for azolla protein concentrate powder. Also, the most porous structure was formed during extraction as a result of removing some fatty matters and forming hydrogen bonds during the milling it may be the reason for more entrained water.

OD Optical density

However, the percentage of whippability was high at pH 4 and pH 7-7.2 of about 103.33% and decreased to 96.66% at pH 12. In this respect, **Zhang** et al. (2010) showed that enzymatic treatment increased foam volume/ height but decreased foam stability. The trend of increased foam volume being coupled with decreased foam stability has been reported in previous studies on rice bran protein. Added to that, the foam stability recorded a decrease during one hour, under the different values of pH values of 4, 7 and 12 and

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Parameter	Azolla (Azolla nolotica)	Azolla protein concentration (ACP)	
Energy content			
Gross energy (GE)	436.73	434.67	
Digestible crude protein (DCP)	259	344.1	
Total digestible nutrients (TDN)	440.9	368.5	
Digestible energy (DE)	300	310	
Metabolized energy (ME)	246	254	
Net energy (NE)	123	127	
Colour Parameters	3		
Lightness (L)	39.15	33.23	
Red and green colours (a)	1.80	1.47	
Yellow and blue colours (b)	7.38	3.00	
Chroma (C)	7.59	3.34	
Hue angle	76.29 °	63.88 °	
Total colour difference (ΔE)	39.88	33.39	

 Table 2. Energy and colour parameters of azolla and azolla concentrated protein (ACP)

Table 3. Some functional properties of azolla concentrated protein (ACP) at room temperature (25°C)

Property	рН		
	4	7-7.2	12
Solubility (%)	598	559.4	699
Emulsifing (g/g protein)	74	70	64
Turbidity (O.D.)	1.298	0.315	0.352
Water holding capacity (%)	380	420	300
Oil holding capacity (%)	710	-	-
Whippability (%)	103.33	103.29	96.66
Foam stability (%)			
0-5 min	90	100	86.63
10 min	86.66	96.65	83.33
40 min	86,60	96.65	80
60 min	80	96.60	80
Viscosity (m.Pascal/25°C)	0.325	0.452	0.25
Cooking yield (%)	88.33	93.33	91.66
Gravimetric analysis (OD)	1.087	0.738	1.160

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reached to 80%, except the high stability of 96.6 at pH 7-7.2. The absence of large protein components, which function to stabilize the foam, may contribute to the observed lack of foam stability (Claver and Zhou, 2005). Regarding the effect of pH on foaming, barley proteins had greater foam stability at basic pH values and very low stability at acidic pH (Harper et al., 1992).

At pH 7-7.2, the viscosity index recorded 0.452 m. Pascal. This value decreased to 0.325 and 0.25 at pH of 4 and 12, respectively. Up to 80 min of heating, the decreases in viscosity index were observed. As an indicator for aggregation of protein, gravimetric analyses was low at pH 7-7.2 of about 0.73 and increased to 1.087 and 1.16 at pH 4 and 12, respectively. These results are in acceptance with those obtained by **Nakamura** *et al.* (1978) whom concluded that the main factor contributing to the heat induced aggregation of protein (pI 4.5-4.6) is the degree of electrostatic repulsion among the denatured protein molecules.

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Zagazig J. Agric. Res., Vol. 45 No. (4) 2018 سىرخىس الازولا كمصىدر غير تقليدى للبروتين

محمد عبدالحميد محمد – شريف عيد عبدالمقصود سوميه محمد عبدالمنعم – سامى محمد أبو المعاطى قسم علوم الأغذية – كلية الزراعة – جامعه الزقازيق – مصر

تعتبر الأرولا من النباتات الطافية على سطح الماء والتي تُنتمي إلى عائلة Azollaceae وهذا النبات الطافي يعول تكافليا سيانوبكتيريا (Algae anabaena) وهي مسئوله عن تثبيت نيتروجين الهواء الجوى، وبذلك فهي مصدر جيد للبروتين والعناصر المعدنية والفيتامينات، ومن بين الأنواع العديدة التابعة لجنس Azolla يعتبر النوع nolotica أكثر الانبواع تأليم الغلوف عن تثبيت نيتروجين الهواء الجوى، وبذلك فهي مصدر جيد النبروتين والعناصر المعدنية والفيتامينات، ومن بين الأنواع العديدة التابعة لجنس Azolla يعتبر النوع عمام محموعة من الأنواع تألما مع الظروف الحارة والإستوانية، وأكثر ملائمة لتغذية الحيوانات، سجلت في هذا الإطار مجموعة من القياسات اللونية والكيميانية الخاصة بمسحوق الازولا مثل قيم البروتين الخام والدهن (مستخلص أثير) والمعادن والمركبات القينولية وكانت النتائج كما يلي: قيم اللمعان (L)، وقيم اللون الأصفر إلى الأزرق (b) ٥٩، ٥ والم اللون الأحمر إلى الأخضر (a) إلى المراد اللون الأحمر إلى الأخضر (b) إلى المراد الون الأحمر إلى الأخضر (b) إلى المراد الذي الغام، اللون الأحمر الى الأخضر (b) إلى المراد اللون الأحمر الى الأخضر (b) إلى المراد الكلى ومستخلص النيتروجين الدم هر اللي الأرزق (b) ٩٠، ومن ناحية أخرى فقد كانت قيم كلا من المادة العضوية، البروتين الخام، الألياف الخام، الدهن، الرماد الكلى ومستخلص النيتروجين الحر هي ٢٢،٦٦، ٢٠,١٣، ٢٠، ٢٠, ٥، ١٠، ٩٠، ٩٠ ما الدى الأحمر إلى الرماد الكلى ومستخلص النيتروجين الحر هي ٢٢,٠٤، ٢٦، ٢٠, ٢٠، ٢٠, ٥، ١٠، ٩٠، ٩٠، ١٠، ١٤، ١٤، أشارت الرماد الكلى ومستخلص النيتروجين الدرولا إلى إمكانية استخدامه في مجال الإضافات الغانية في أغذيه البشر لأنه وأسفرت عملية التركيز عن انخفاض قيم اللمعان (L) إلى محرب جيد للطاقة مع إنخفاض المحتوى من الألياف كما وأسفرت عملية التركيز عن انخفاض قيم اللمعان (L) إلى المرادي وأيضا اندا في مي الغوان المحرب وأيضا انخوصت قيم النون الأحمر إلى الأزرق إلى الرماذ ال المادة المعان (L) إلى المراد والدرمان مربر والمان الخام، الألياف كما وأسفرت عملية التركيز عن اندوم وريدان والدهن وبذلك تكون مصدر جيد للطاقة مع إنخفاض المحتوى من الألياف كما وأسفرت عملية التركيز عن انخفاض قيم المعان (L) إلى المراد ورمان ورمان الخص المادة المرادة المادة المران عماي ولي الرود ((د))، ورماد ((د))، وكروهي الردوى الألياف كما وأس

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