## ABSTRACT

Mohamed El-Amin Mohamed Moussa. Factors Affecting the Quality Characteristics of some Processed Vegetables. Unpublished Ph.D. Dissertation, Ain Shams Univ.,Fac. of Agric., Department of Food Science, 2006.

This investigation was carried out to provide useful information about the selection of suitable methods of treatment for producing the bigh quality of French fried potatoes. These factors were included verifying the appreciate variety of potatoes, type and condition of pretreatments and selecting the suitable coating and recoating materials and its levels. The impact of the studied factors was monitored through assessment of proximate analysis and the changes in enzymatic activities of Peroxidase (POD) and Polyphenol oxidase (PPO) as well as sensory characteristics.

The higher rate of moisture content was observed by using 0.1% hot solution of CaCl<sub>2</sub> with diamont potato strips and 0.3% hot solution of CaCl<sub>2</sub> after 5 min of blanching. While, either increasing the concentrations of CaCl<sub>2</sub> or the time of blanching the lower total protein content was occurred. Also, the increasing the concentration of CaCl<sub>2</sub> with progress blanching time the increasing of total carbohydrate was noticed.

Dehydrated santana potato strips pretreated with blanching in hot 0.7% CaCl<sub>2</sub> had higher contents of moisture, protein, ash and crude fiber than that for diamont. The moisture content was gradually increased by increasing the level of sodium alginate and/or pectin as hydrocolloid materials. Since, the total carbohydrates of diamont French fried potato was increased gradually by increasing the level of sodium alginate and pectin as hydrocolloid coating materials.

Emzymes exhibited varying degrees of activity for the two potato varieties, where, the residual activity of peroxidase and polyphenol oxidase reduced gradually by increasing the time of blanching either in hot water (85°C) or in hot CaCl<sub>2</sub> solutions (85°C) at different concentrations ranged from 0.1 – 0.7%. However, blanching of potato strips in a hot 0.7% CaCl<sub>2</sub> showed more effective for inhibiting peroxidase activity.

Residual POD activity would be expected to be lower in semi-fried santana recoated with 2.5% pectin than other tested samples.

There was >94% loss of PPO activity was noticed at 6% sodium alginate and pectin for all tested potato samples, semi fried potato coated with either sodium alginate and pectin was little effect on loss of PPO activity, there is a continues decrease in residual activity of PPO was observed during frozen storage for all tested samples comparing with that just after frying. Generally, the POD was considered more suitable indicator to judge for blanching treatment of potatoes than the PPO.

Consequently, the variety and the pretreatment used and both coated materials and their concentrations in the tested fried potatoes seems to play an important role for reducing the browning rate, the browning rate of all blanched tested samples were decreased gradually by increasing the time of blanching and CaCl<sub>2</sub> concentration. But, the rate of browning either semi fried potatoes coated with sodium alginate or pectin was increased gradually by increasing the concentration of coated material. Its useful to use Sodium alginate at low concentration to reduce the browning rate of semi fried potatoes. On the other hand, with increasing the shelf life of frozen semi fried potatoes up to 6 months, the reduction of browning rate was continued.

Sensory evaluation indicated that, type of coated hydrocolloid materials used at various levels had greater effect on sensory attributes for color, dryness, texture, flavor, taste and overall acceptability for obtained French fried potatoes of the two tested varieties. Where, French fried potatoes coated with 5% and 6% pectin recorded the highest scores for sensory evaluation. On the other hand, French fried potatoes—recoated with 2% CMC, sodium alginate and pectin recorded the highest scores of colors, dryness, flavor, texture, taste and overall acceptability.

Fresh baladi (Colocasia antiquovium) taro had the highest contents of moisture, Protein, ash, crude fiber, ether extract, reducing sugars, total sugars and acidity than American (Colocasia esculenta). While, American taro was more starchy, less protein and mucilage contents than baladi. The protein, ash and crude fiber contents were minimized by blanching for the two taro varieties. Since, the protein, ash and reducing sugars contents were reduced gradually by increasing the time of frozen storage at -18°C up to 6 months.

Consequently, the ash content was increased immediately after dehydration for both the two tested taro varieties but decreamental rate of ash, reducing, non-reducing and total sugars were observed through storage at  $5 \pm 1^{\circ}$ C for 9 months.

Baladi taro was loss more activity of POD than American variety by extraction of mucilage. While, blanching in hot water at 85°C for 5 min caused a greater loss of POD and PPO activity reached to about 95 and 97% for both the two tested varieties.

Results also indicated that, the recovery of POD and PPO was increased gradually by extending the shelf life of frozen and dehydrated of blanched taro at  $-18^{\circ}$ C and  $5 \pm 1^{\circ}$ C up to 9 months. On the other hand, the browning rate was reduced by extraction of

mucilage and blanching in hot water at 85°C for 5 min. While, the browning rate of frozen and dehydrated blanched taro were increased gradually by extending the shelf life at -18°C and at 5  $\pm$  1°C up to 9 months. But American taro recorded the highest rates of browning than baladi.

**Key Words:** Potato, 'taro, varieties, Proximate analysis, Semi fried, Coating materials, Peroxidase, polyphonol oxidase, residual activity, Browning, dehydrated, sensory evaluation and Taro Powderds.

## **List of Contents**

	page
LIST OF TABLES	<b>J</b> -*
LIST OF FIGURES	$\mathbf{X}$
INTRODUCTION	1
REVIEW OF LITERATURE	7
Part 1 : Potatoes	7
1-1 Varieties and proximate eomposition of potatoes	7
1-2 Pretreatments used to improve quality of French fried	
potatoes	9
1-3 Factores affecting for oil uptake during potatoes frying:	14
I-4 Effect of storage condition on quality of French fries	
potatoes	17
1-5 Browning in potato	19
1-6 Effect of PPO and POD on the quality of French fried	
potatoes	23
1-7 Sensory evaluation.	26
<u>Part 2 : Taro</u>	28
2-1 Proximate analysis of taro	28
2-2 Blanching treatment of taro	29
2-3 Processing of taro	30
2-4 Enzyme activity and Browning index in taro	31
MATERIALS AND METHODS	33
1- Materials and technological treatments	33
Potatoes and Taro	33
2- Methods:	34
2-1 Chemical analysis	34
2-2 Starch	- 35
2-3 Crude fiber	35
2-4 Assay of Polyphenol oxidase and Peroxidase activities	36

2-4-1 Polyphenol oxidase activity	36
2-4-2 Peroxidase activity	37
2-4-2-a) Extraction process	37
2-4-2-b) Determination of the enzyme activity	37
2-4-2-c) Calculation	38
2-5 Browning index	38
2-6 Sensory evaluation	38
2-7 Statistical analysis	38
RESULTS AND DISCUSSION	39
Part 1. Potatoes	39
1-1 Proximate analysis	39
1-1-1 Raw and blanched Diamont and Santana Potatoes.	39
1-1-2 Proximate analysis of dehydrated tested potatoes	52
1-1-3 Proximate analysis of coated potatoes	52
1-1-4 Re-coating of semi fried potatoes	64
1-1-5 Proximate analysis of dehydrated recoated samples	70
1.1.6 Effect of freezing storage on physicochemical	
properties of scini fried recoated potatoes	78
1.1.7 Retention of ascorbic acids	84
1-2 Residual activity of peroxidase (POD) and polyphenol	
oxidase (PPO) for tested potatoes	88
1-2-1 Peroxidase	88
1-2-1-1 Effect of blanching on peroxidase activity	
of potatoes	88
I-2-1-2 Effect of coating materials on peroxidase	
activity for tested potatoes	92
1-2-1-3 Effect of semi fried coated potatoes on	
peroxidase activity	95
1-2-1-4- Peroxidase activity for dehydrated	
recorted natota	0.0

1-2-1-5 Peroxidase activity for fried recoated	
potatoes	101
1-2-1-6 Activity of peroxidase in relation to	
storage of French fries potatoes	104
1-2-2- Polyphenol oxidase in potatoes:	107
1-2-2-1 Effect of blanehing on polyphenol oxidase	
activity of potatoes	107
1-2-2-2 Effect of coating materials on polyphenol	
oxidase actifty for tested potatoes	110
1-2-2-3 Effect of semi fried coated potatoes on	
(PPO) activity	113
1-2-2-4 Polyphenol oxidase activity for	
dehydrated recoated potato	116
1-2-2-5 PPO activity for fried recoated potatoes	121
1-2-2-6 Activity of (PPO) in relation to storage of	
French fries potatoes	121
1-3- Browning index	125
1-4 Sensory evaluation	136
1-4-1 Sensory evaluation of French fried potato	
pretreated with blanching	136
1-4-2 Sensory evaluation of coated potato strips with	
sodium alginate and pectin	136
1-4-3 Seusory evaluation for French fried dehydrated	
recoated potatoes	143
1-4-3-1 Diamont Potato variety	143
1-4-3-1 Diamont Potato variety	
·	146
1-4-3-2 Santana Potato variety	146 150
1-4-3-2 Santana Potato variety	143 146 150 150 150

2-1-1-b Proximate analysis for taro after	
extraction mucilage	153
2-1-1-c Proximate analysis of blanched taro	154
2-1-2 Proximate analysis of frozen stored blanched taro	154
2-1-3 Proximate analysis of dehydrated taro powder	159
2-2 Activity of POD and PPO for Egyptian and American	
taro	163
2-2-1 Peroxidase (POD) in fresh and pre-treated taro	163
2-2-2 Polyphenol oxidase in fresh and pre-treated taro	164
2-2-3 Activity of POD and PPO during frozen storage of	
taro	166
2-2-4 Activity of POD and PPO in dehydrated taro	168
2-2-4-1 Peroxidase (POD) activity	168
2-2-4-2 Polyphenol oxidase (PPO) activity	169
2-3 Browning rate in fresh and processed taro	171
SUMMARY	176
REFERENCES	201
ARARIC SUMMARY	

## List of Abbreviations

AA Ascorbic acid

AAO Ascorbic acid oxidase

°C Degree centigrade

CA Citric acid

· CaCl<sub>2</sub> Calcium chloride

cm Centimeter

CMC Carboxy methyl cellulose

cv. Cultivar
DM Dry matter

e.g. Exampli gratia (for example)

°F Degrees Fahrenheit

FAO Food and Agriculture Organization

Fig. Figure

FW Fresh weight

g gram hr Hours

IFT Institute of Food Technology

Kg Kilogram L Litter

M Molar

mg Milligram

min. Minute

mL Milliliter (s) mM Millimolar

mm Millimeter (s)

N Normal

nm Nanometer (10<sup>-9</sup> m)

O.D. Optical density

P Probability
POD Proxidase

PPM Part per million

PPO Polyphenol oxidase

s Second

S.A Sodium alginate

SDS Sodium dodecyl sulfate

T.A Titratable acidity

T.S Total solids

v/v Volume per volume

var. Variety

w/w Weight per weight

WHO World Health Organization

wk Weck wt Weight

μg Microgram (10<sup>-6</sup>g)

% Percent