IMPROVEMENT OF LOW FAT CHEESE PROPERTIES USING LACTIC ACID BACTERIAL CULTURE

By

RASHA ABD EL SALAM GHOBASHY

B.Sc. Agric. Sc. (Dairy Sci. & Tech.), Fac. of Agric., Ain Shams Univ., 2004 M.Sc. Agric. Sc. (Dairy Sci. & Tech.), Fac. of Agric., Ain Shams Univ., 2010

> A Thesis Submitted in Partial Fulfillment Of the Requirements for the Degree of

DOCTOR OF PHILOSOPHY in Agriculture Sciences (Dairy Science and Technology)

Department of Food Science Faculty of Agriculture Ain Shams University

ABSTRACT

Rasha Abd El-Salam Ghobashy, Improvement of low fat cheese properties using lactic acid bacterial cultures. Unpublished Ph.D. Thesis, Food Sci. Dept., Fac. Agric., Ain Shams Univ., Cairo, Egypt 2020.

During the last decade, feeding on low-fat and non-fat soft cheese products has become more important for human health and trend. Low-fat cheese is restricted to fat content equal or less than 3 g per 100-g serving,. In general, full-fat soft cheese contains about 40- 45% fat in dry matter but not more than 60%.

Traditional soft cheese were manufactured using standardized buffalo's milk contained 4.2%, 2.0%, 1.0% and 0.05% fat for control full fat, half-fat, low-fat and free-fat soft cheese, respectively. In addition, ultrafiltrated soft cheese were manufactured using standardized buffalo's milk retentate. Standardized full fat, half-fat, low and free-fat milk were divided into 8 portions. The first and second portions were used as control without starter culture, the third to the eights portions were manufactured using different starter cultures as follows: A1= Lactoccoccus lactis subsp. creamoris, lactoccoccus lactis subsp.lactis, streptococcus thermophiles, lactobacillus delbrueckii subsp. bulgaricus and lactobacillus helveticus (White Daily 82). A2= Lactoccoccus lactis subsp. creamoris, lactoccoccus *lactis* subsp. *lactis*, *streptococcus* thermophiles and *lactobacillus* delbrueckii subsp. bulgaricus (White Daily 42). V1= Lactoccoccus lactis subsp. creamoris, lactoccoccus lactis subsp. lactis, streptococcus thermophiles, lactobacillus delbrueckii subsp. bulgaricus and lactobacillus helveticus (White Daily 82) and streptococcus thermophiles, lactobacillus delbrueckii subsp. bulgaricus (YF-L811). V2= Lactoccoccus lactis subsp. creamoris, lactoccoccus lactis subsp. lactis, streptococcus thermophiles, lactobacillus delbrueckii subsp. bulgaricus and lactobacillus helveticus (White Daily 82) and streptococcus thermophiles, lactobacillus delbrueckii subsp. bulgaricus (YC-X11). V3= Lactoccoccus lactis subsp. creamoris,

lactoccoccus lactis subsp. *lactis, streptococcus thermophiles* and *lactobacillus delbrueckii* subsp. *bulgaricus* (White Daily 42) and (*streptococcus thermophiles, lactobacillus delbrueckii* subsp. *bulgaricus* (YF-L811). V4= *Lactoccoccus lactis* subsp. *creamoris, lactoccoccus lactis* subsp. *lactis, streptococcus thermophiles* and *lactobacillus delbrueckii* subsp. *bulgaricus* (White Daily 42) and (*streptococcus thermophiles, lactobacillus delbrueckii* subsp. *bulgaricus* (YC-X11). Three replicates were traditionally manufactured and stored at 5± 1°C.

Ultrafiltration was carried out using standardized buffalo's milk retentate concentration factor of $_2$ 3.5 and the average composition of the used retentate was: 38.23 % total solids, 15.44 total protein, 16.1% fat, 4.3%lactose and 2.4 ash for composition of full fat retentate. While, the average composition of low fat retentate 27.55 % total solids, 16.81 total protein, 3.5% fat, 4.76%lactose and 2.5 ash. The starter culture used was V1 (White Daily 82 and YF-L811) which gave the most acceptable traditional soft cheese properties. Three replicates of full, half, low and free fat soft cheese were manufactured using UF technique and the resultant soft cheese were stored at 22 and 5± 1°C. Samples were analyzed within 0, 15, 30, 45, 60, 75, 90, 105, 120, 150, and 180 days of storage and examined for chemical, microbiological, rheological and organoleptic characteristics.

Results designated that, the use of exopolysaccharide producing strains in V1 mixture gave the highest soluble nitrogen / total nitrogen, soluble tyrosine and soluble tryptophan contents and the rate of accumulation of total volatile fatty acids than all other cheese treatments. In addition, the highest lactic acid bacterial counts were found in fresh V1 free fat soft cheese and V2. Lactic acid bacterial count gradually decreased within 120 days of storage. Yeast and mould counts were less than the standards within first 60 days of the storage period. Total viable bacterial counts slightly increased in all cheese samples as the storage period progressed. Hardness, cohesiveness, chewiness and adhesiveness properties were high in control full-fat as compared with all other free fat

cheese. Generally, production of free fat soft cheeses using acid producing and exopolysaccharide producing lactic acid bacteria as starter culture could be recommended to produce healthy and acceptable cheese.

Key words: Full fat, Low-fat, Free fat soft cheese; Exopolysaccharide producing lactic acid bacteria; Rheological properties and storage period.

LIST OF CONTENTS

No.		Page
	LIST OF TABLES	VI
	LIST OF FIGURES	XII
	LIST OF ABBREVIATIONS	XIII
Ι	Introduction	1
Π	Review of Literature	4
2.1.	Low fat cheese	4
2.2.	The role of exopolysaccharide (EPS) producing lactic	
	acid bacteria	4
2.3	The used of lactic acid bacteria in acceleration of	
	cheese ripening	15
2.4.	General characteristics of low fat soft cheese	22
2.5.	Rheological and organoleptic properties of Low-Fat	24
	cheese	
2.6.	Improving the characteristics of low-fat white soft	25
	cheese	
2.7.	Use of ultrafiltration (UF) retentate for making soft	29
	cheese	
III	Materials and Methods	34
3.1	Materials	34
3.1.1	Milk and retentate	34
3.1.2	Starter culture	35
3.1.3	Rennet	36
3.1.4	Sodium-chloride	36
3.1.5	Calcium chloride	36
3.2	Methods	36
1	Cheese manufacture	36
1.1.	Traditional soft cheese production	36
1.2	UF soft cheese production	36
2	Physiochemical Analysis	38

3	Microbiological Analyses	39
4	Rheological and properties	39
5	Sensory evaluation	41
6	Statistical Analysis	41
IV	Results and Discussion	42
Part I	Production and properties of Traditional soft	
	cheese with EPS producing LAB	42
Ι	Production and properties of Full fat soft cheese	
	with EPS producing LAB	42
1.1	Chemical analysis	42
1.1.1	Dry matter (DM %) and Fat/Dry matter (F/DM %)	42
	contents	
1.1.2	Titratable acidity (%) and pH value	43
1.1.3	Ash in dry mater (Ash/DM %) and salt in water phase	44
	(SWP %) contents	
1.1.4	Total nitrogen in dry mater (TN/DM %) and soluble	47
	nitrogen in total nitrogen (SN/TN %) contents	
1.1.5	Soluble Tyrosine (mg/100g) and Soluble tryptophan	48
	(mg/100g)	
1.1.6	Total Volatile Fatty Acids (TVFA)	49
1.2	Microbiological Analyses	51
1.2.1	Total viable mesophilic bacterial count and Lactic	
	acid bacterial count	51
1.2.2	Psychrophilic bacteria count	53
1.2.3	Yeast and mould counts	53
1.3	Rheological properties	54
1.3.1	Hardness	54
1.3.2	Cohesiveness	55
1.3.3	Gumminess	55
1.3.4	Springiness	57

1.3.5	Chewiness	57
1.3.6	Adhesiveness	57
1.4	Sensory evaluation	59
1.4.1	Flavor	59
1.4.2	Body & texture	59
1.4.3	Appearance	59
Π	Production and properties of free fat soft cheese	
	with EPS producing LAB	61
2.1	Chemical analysis	61
2.1.1	Dry matter (DM %) content	61
2.1.2	Titratable acidity (%) and pH value	62
2.1.3	Ash in dry mater (%) and salt in water phase (%)	63
2.1.4	Total nitrogen in dry mater (%) and soluble nitrogen	
	in total nitrogen (%)	60
2.1.5	Soluble Tyrosine (mg/100g) and Soluble tryptophan	
	(mg/100g)	00
2.1.6	Total Volatile Fatty Acids (TVFA)	69
2.2	Microbiological Analyses	70
2.2.1	Total viable mesophilic bacterial count and Lactic	70
	acid bacterial count	/0
2.2.2	Psychrophilic bacteria count	71
2.2.3	Yeast and mould counts	72
2.3	Rheological properties	73
2.3.1	Hardness	73
2.3.2	Cohesiveness	74
2.3.3	Gumminess	74
2.3.4	Springiness	76
2.3.5	Chewiness	76
2.3.6	Adhesiveness	77
2.4	Sensory evaluation	79
2.4.1	Flavor	79
2.4.2	Body & texture	80

2.4.3	Appearance	80
Ш	Production and properties of low and half fat soft	82
	cheese with EPS producing LAB.	
3.1	Chemical analysis	82
3.1.1	Dry matter content (DM %)	82
3.1.2	Fat/Dry matter content (F/D %)	83
3.1.3	Titratable acidity (%)	84
3.1.4	pH value	85
3.1.5	Ash in dry mater (Ash/DM %)	85
3.1.6	Salt in water phase (SWP %) content	87
3.1.7	Total nitrogen in dry mater (TN/DM %) content	88
3.1.8	Soluble nitrogen in total nitrogen (%)	89
3.1.9	Soluble Tyrosine (mg/100g)	90
3.1.10	Soluble tryptophan (mg/100g)	91
3.1.11	Total Volatile Fatty Acids (TVFA)	92
3.2	Microbiological Analyses	93
3.2.1	Total viable mesophilic bacterial count	93
3.2.2	Lactic acid bacterial count	94
3.2.3	Psychrophilic bacteria count	95
3.2.4	Yeast and mould counts	96
3.3	Rheological properties	97
3.3.1	Hardness (N)	97
3.3.2	Cohesiveness (ratio)	98
3.3.3	Gumminess (N)	99
3.3.4	Springiness (mm)	100
3.3.5	Chewiness (N.mm)	101
3.3.6	Adhesiveness (mj)	102
3.4	Sensory evaluation	103
3.4.1	Flavor (50 points)	103
3.4.2	Body & texture (40 points)	104
2.4.3	Appearance (10 points)	105

Part 2	Production and properties of UF low fat soft	107
	cheese with EPS producing LAB stored at 5±1°C	
	and 22±1°C	
2.1	Chemical analysis	107
2.1.1	Dry matter content (%)	107
2.1.2	Fat/Dry matter contents (F/DM %)	108
2.1.3	Titratable acidity (%)	109
2.1.4	pH value	110
2.1.5	Ash in dry mater contents (%)	111
2.1.6	Salt in water phase contents (SWP %)	112
2.1.7	Total nitrogen in dry mater contents (TN/DM %)	112
2.1.8	Soluble nitrogen in total nitrogen contents (SN/TN	114
	%)	
2.1.9	Soluble Tyrosine (mg/100g)	115
2.1.10	Soluble Tryptophan (mg/100g)	116
2.1.11	Total Volatile Fatty Acids (TVFA)	117
2.2	Microbiological Analyses	119
2.2.1	Total Viable Bacterial Count (TVBC)	119
2.2.2	Lactic Acid Bacteria Count (LABC)	119
2.2.3	Yeast and mold counts	122
2.3	Rheological properties	123
2.3.1	Hardness (N)	123
2.3.2	Cohesiveness (ratio)	124
2.3.3	Gumminess (N)	125
2.3.4	Springiness (mm)	126
2.3.5	Chewiness (N.mm)	127
2.3.6	Adhesiveness (mj)	127
2.4	Sensory evaluation	129
2.4.1	Flavor (50 points)	129
2.4.2	Body & texture (40 points)	130

2.4.3	Appearance (10 points)	131
V.	Summary and Conclusion	133
VI.	References	150
VΠ .	Arabic Summary	

LIST OF TABLES

NO.		Page
1	Chemical composition of buffalos' milk used for manufacture	34
2	Chemical composition of retentate used for manufacture	35
	of UF low fat soft cheese with different starter cultures.	
3	Textural profile parameters derived from two-bite compression	40
4	Dry matter (%) and Fat/ Dry matter contents (%) of full	
	fat soft cheese along the storage period for 120 days at	
	5±1°C.	43
5	Titratable acidity (TA %) and pH value of full fat soft	
	cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	45
6	Ash/DM (%) and S/WP (%) of full fat soft cheese along	
	the storage period for 120 days at $5\pm1^{\circ}$ C.	46
7	TN/DM (%) and SN/TN (%) of full fat soft cheese	-
	along the storage period for 120 days at $5\pm1^{\circ}$ C	48
8	Tyrosine (mg/100g) and Tryptophan (mg/100g) of full	
Ũ	fat soft cheese along the storage period for 120 days at	
	5+1°C	49
9	TVFA (ml $0.1N$ NaOH/100g cheese) of full fat soft	17
,	cheese along the storage period for $120 \text{ days at } 5\pm1^{\circ}\text{C}$	50
10	Mesophilic bacterial and Lactic Acid Bacteria (LAB)	50
10	counts of full fat soft cheese along the storage period for	
	$120 \text{ days at } 5^{\pm}1^{\circ}C$	52
11	120 days at 3 ± 1 C.	32
11	rsychrophine of fun fat soft cheese along the storage	51
10	period for 120 days at $5\pm1^{\circ}$ C.	54
12	Yeast & Mould counts of tull fat soft cheese along the	
	storage period for 120 days at $5\pm1^{\circ}$ C.	54
13	Hardness (N), Cohesiveness (ratio) and Gumminess (N)	
	of full fat soft cheese along the storage period for 120	56

NO.		Page
	days at 5±1°C.	
14	Springiness (mm), Chewiness (N.mm) and	
	Adhesiveness (mj) of full fat soft cheese along the	
	storage period for 120 days at 5±1°C	58
15	Flavor (50 points), Body & Texture (40 points) and	
	appearance (10 points) of full fat soft cheese along the	
	storage period for 120 days at 5±1°C.	60
16	Dry matter (%) content of free fat soft cheese along	
	the storage period for 120 days at $5\pm1^{\circ}$ C.	61
17	Titratable acidity (%TA) and pH values of free fat soft	
	cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	63
18	Ash/DM content (%) and SWP (%) of free fat soft	
	cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	65
19	TN/DM (%) and SN/TN (%) contents of free fat soft	
	cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	67
20	Soluble tryptophan (mg/ 100 g) and Tyrosine	
	(mg/100g) of free fat soft cheese along the storage	
	period for 120 days at $5\pm1^{\circ}$ C.	68
21	TVFA (ml 0.1N NaOH/100g) cheese of free fat soft	
	cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	69
22	Mesophilic bacterial and Lactic Acid Bacteria (LAB)	
	counts of free fat soft cheese along the storage period	71
	for 120 days at $5\pm1^{\circ}$ C.	
23	Psychrophilic bacteria count of free fat soft cheese	72
	along the storage period for 120 days at $5\pm1^{\circ}$ C.	
24	Yeast and mould count of free fat soft cheese along	73
	the storage period for 120 days at $5\pm1^{\circ}$ C.	
25	Hardness (N), Cohesiveness (ratio) and Gumminess	75
	(N) of free fat soft cheese along the storage period for	
_	120 days at $5\pm1^{\circ}$ C.	
26	Springiness (mm), Chewiness (N.mm) and	78

	Adhesiveness (mj) of free fat soft cheese along storage period for 120 days at $5\pm1^{\circ}$ C.	
27	Sensory evaluation of free fat soft cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	81
28	Dry matter (%) of low and half-fat soft cheese along storage period for 120 days at $5\pm1^{\circ}$ C.	83
29	Fat/Dry matter contents (%) of low and half-fat soft cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	84
30	Titratable acidity (TA%) and pH value of full-fat soft cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	85
31	pH value of low and half-fat soft cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	86
32	Ash/DM (%) of low and half-fat soft cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	87
33	SWP (%) of low and half-fat soft cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	88
34	TN/DM contents (%) of low and half-fat soft cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	89
35	SN/TN contents (%) of low and half-fat soft cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	90
36	Tyrosine (mg/100g) content of low and half-fat soft cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	91
37	Tryptophan (mg/100g) content of low and half-fat soft cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	92
38	TVFA (ml 0.1N NaOH/100g cheese) content of low and half-fat soft cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	93
39	Mesophilic bacterial count of low and half-fat soft cheese along the storage period for 120 days at 5±1°C.	94
40	Lactic Acid Bacteria (LAB) counts of low and half-fat soft cheese along the storage period for 120 days at	95

5±1°C.

41	Psychrophilic of low and half-fat soft cheese along the	96
	storage period for 120 days at 5±1°C.	
42	Yeast & Mould of low and half-fat soft cheese along	97
	the storage period for 120 days at $5\pm1^{\circ}$ C.	
43	Hardness (N) of low and half-fat soft cheese along the	98
	storage period for 120 days at 5±1°C.	
44	Cohesiveness (ratio) of low and half-fat soft cheese	99
	along the storage period for 120 days at $5\pm1^{\circ}$ C.	
45	Gumminess (N) of low and half-fat soft cheese along	100
	the storage period for 120 days at $5\pm1^{\circ}$ C.	
46	Springiness (mm) of low and half-fat soft cheese along	101
	the storage period for 120 days at 5±1°C	
47	Chewiness (N.mm) of low and half-fat soft cheese	102
	along the storage period for 120 days at $5\pm1^{\circ}$ C.	
48	Adhesiveness of low and half-fat soft cheese along the	103
	storage period for 120 days at 5±1°C.	
49	Flavor (50 points) of low and half-fat soft cheese	104
	along the storage period for 120 days at $5\pm1^{\circ}$ C.	
50	Body & Texture (40 points) of low and half-fat soft	105
	cheese along the storage period for 120 days at $5\pm1^{\circ}$ C.	
51	Appearance (10 points) of low and half-fat soft cheese	106
	along the storage period for 120 days at $5\pm1^{\circ}$ C.	
52	Dry matter (%) content of UF low fat soft cheese with	108
	EPS producing LAB stored at $5\pm1^{\circ}C$ and $22\pm1^{\circ}C$ for	
	180 days.	
53	Fat /DM contents (%) of UF low fat soft cheese with	109
	EPS producing LAB stored at $5\pm1^{\circ}C$ and $22\pm1^{\circ}C$ for	
	180 days.	
54	Titratable acidity (TA %) of UF low fat soft cheese	110
	with EPS producing LAB stored at $5\pm1^{\circ}C$ and $22\pm1^{\circ}C$	
	for 180 days.	

55	pH value of UF low fat soft cheese with EPS	111
	producing LAB stored at $5\pm1^{\circ}$ C and $22\pm1^{\circ}$ C for 180	
	days.	
56	Ash/DM contents (%) of UF low fat soft cheese with	112
	EPS producing LAB stored at 5±1°C and 22±1°C for	
	180 days.	
57	S/WP contents (%) of UF low fat soft cheese with EPS	113
	producing LAB stored at 5±1°C and 22±1°C for 180	
	days.	
58	TN/DM contents (%) of UF low fat soft cheese with	114
	EPS producing LAB stored at $5\pm1^{\circ}C$ and $22\pm1^{\circ}C$ for	
	180 days.	
59	SN/TN contents (%) of UF low fat soft cheese with	115
	EPS producing LAB stored at 5±1°C and 22±1°C for	
	180 days.	
60	Tyrosine (mg/100g) content of UF low fat soft cheese	116
	with EPS producing LAB stored at $5\pm1^{\circ}C$ and $22\pm1^{\circ}C$	
	for 180 days.	
61	Tryptophan (mg/100g) content of UF low fat soft	118
	cheese with EPS producing LAB stored at $5\pm1^{\circ}C$ and	
	22±1°C for 180 days.	
62	TVFA (ml 0.1N NaOH/100g cheese) content of UF	118
	low fat soft cheese with EPS producing LAB stored at	
	$5\pm1^{\circ}$ C and $22\pm1^{\circ}$ C for 180 days.	
63	Total viable mesophilic bacterial count (TVBC cfu/g	120
	cheese) of UF low fat soft cheese with EPS producing	
	LAB stored at $5\pm1^{\circ}$ C and $22\pm1^{\circ}$ C for 180 days.	
64	Lactic acid bacteria count (TVBC cfu/g cheese) of UF	121
	low fat soft cheese with EPS producing LAB stored at	
	$5\pm1^{\circ}$ C and $22\pm1^{\circ}$ C for 180 days.	
65	Yeast & Mould counts (\log_{10} cfu g ⁻¹) of UF low fat	
	soft cheese with EPS producing LAB stored at 5±1°C	123

and $22\pm1^{\circ}C$ for 180 days.

- 66 Hardness (N) of UF low fat soft cheese with EPS 124 producing LAB stored at 5±1°C and 22±1°C for 180 days.
- 67 Cohesiveness (ratio) of UF low fat soft cheese with 125
 EPS producing LAB stored at 5±1°C and 22±1°C for 180 days.
- 68 Gumminess (N) of UF low fat soft cheese with EPS 126 producing LAB stored at 5±1°C and 22±1°C for 180 days.
- Springiness (mm) of UF low fat soft cheese with EPS 127
 producing LAB stored at 5±1°C and 22±1°C for 180
 days.
- Chewiness (N.mm) of UF low fat soft cheese with 128
 EPS producing LAB stored at 5±1°C and 22±1°C for 180 days.
- Adhesiveness (mj) of UF low fat soft cheese with EPS 129 producing LAB stored at 5±1°C and 22±1°C for 180 days.
- Flavor (50 points) of UF low fat soft cheese with EPS 130 producing LAB stored at 5±1°C and 22±1°C for 180 days.
- 73 Body & texture (40 points) of UF low fat soft cheese 131
 with EPS producing LAB stored at 5±1°C and 22±1°C
 for 180 days.
- Appearance (10 points) of UF low fat soft cheese with 132
 EPS producing LAB stored at 5±1°C and 22±1°C for 180 days.

LIST OF FIGURES

 Traditional soft cheese manufacture Ultra filtrated soft cheese production Ash/DM (%) and SWP (%) contents cheese along the storage period for 5±1°C. TVFA (ml 0.1N NaOH/100g cheese cheese along the storage period for 5±1°C. Mesophilic bacteria and Lactic (LAB) counts of full fat soft che storage period for 120 days at 5±1°C Titratable acidity (TA %) and pH ye 	
 2 Ultra filtrated soft cheese production 3 Ash/DM (%) and SWP (%) contents cheese along the storage period for 5±1°C. 4 TVFA (ml 0.1N NaOH/100g cheese cheese along the storage period for 5±1°C. 5 Mesophilic bacteria and Lactic (LAB) counts of full fat soft che storage period for 120 days at 5±1°C 6 Titratable acidity (TA %) and pH was a storage period for ph was a storage pe	37
 3 Ash/DM (%) and SWP (%) contents cheese along the storage period for 5±1°C. 4 TVFA (ml 0.1N NaOH/100g cheese cheese along the storage period for 5±1°C. 5 Mesophilic bacteria and Lactic (LAB) counts of full fat soft che storage period for 120 days at 5±1°C 6 Titratable acidity (TA %) and pH was a storage period for 120 days at 5±1°C 	38
 cheese along the storage period for 5±1°C. 4 TVFA (ml 0.1N NaOH/100g cheese cheese along the storage period for 5±1°C. 5 Mesophilic bacteria and Lactic (LAB) counts of full fat soft che storage period for 120 days at 5±1°C 6 Titratable acidity (TA %) and pH was a storage period for 120 days at 5±1°C 	s of full fat soft 46
 4 TVFA (ml 0.1N NaOH/100g cheese cheese along the storage period for 5±1°C. 5 Mesophilic bacteria and Lactic (LAB) counts of full fat soft che storage period for 120 days at 5±1°C 6 Titratable acidity (TA %) and pH ye 	or 120 days at
 5 Mesophilic bacteria and Lactic (LAB) counts of full fat soft che storage period for 120 days at 5±1°C 6 Titratable acidity (TA %) and pH y 	e) of full fat soft 51 or 120 days at
6 Titratable acidity (TA %) and nU y	Acid Bacterial 52 eese along the
soft cheese along the storage period $5\pm1^{\circ}$ C.	value of free fat64for 120 days at
 TVFA (ml 0.1N NaOH/100g cheese) cheese along the storage period for 5±1°C.) of free fat soft 70 or 120 days at
 8 Hardness (N), Cohesiveness (ratio) a (N) of free fat soft cheese along the for 120 days at 5±1°C. 	and Gumminess 76 e storage period
9 Springiness (mm), Chewiness Adhesiveness (mj) of free fat soft c storage period for 120 days at 5±1°C	(N.mm) and heese along the 2.
10 Total viable bacterial count of U cheese with EPS producing LAB s and 22±1°C for 180 days.	F low fat soft 121 stored at 5±1°C
 Lactic acid bacterial count of UF low with EPS producing LAB stored 22±1°C for 180 days. 	the soft cheese 122 at $5\pm1^{\circ}$ C and